

In accordance with OSHA 29 CFR 1910.1200

M640

Revision Date - 12/14/2023

Premium Pressure-Sensitive Adhesive for Fiberglass Sheet Vinyl and Residential LVT/LVP

Supersedes Date - 08/14/2017

1. IDENTIFICATION

• 1.1. Product identifier

Product name M640 Premium Pressure-Sensitive Adhesive for Fiberglass Sheet Vinyl

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives.

Restrictions on use No information available.

• 1.3. Details of the supplier of the safety data sheet

Responsible party

Performance Accessories 160 South Industrial Blvd. Calhoun, GA 30701 USA

Telephone: +1 (800) 325-7062

1.4. Emergency telephone number

Telephone: +1 (800) 424-9300 (CHEMTREC)

1.5. Other means of identification

Chemical Family: Acrylate polymer resin blend

2. HAZARD(S) IDENTIFICATION

According to regulation 2012 OSHA Hazard Communication Standard : 29 CFR Part 1910.1200

• 2.1. Classification of the substance or mixture

No need for classification according to GHS criteria for this product.

2.2. Label elements

Hazards not otherwise classified (HNOC)

None known if used according to instructions.

2.3. Emergency overview

Caution

May cause skin irritation if not removed after skin contact.

Use with local exhaust ventilation.

Use protective equipment for eye, skin protection.

3. COMPOSITION/INFORMATION ON INGREDIENTS

According to Regulation 1994 OSHA Hazard Communication Standard: 29 CFR Part 1910.1200

• 3.1. Substances

This product does not contain any components classified as hazardous under the referenced regulation.



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• 3.2. Mixtures

MIXTURE

Chemical name	CAS-No	Weight % *
Hydrocarbon resin	Trade Secret	1–10
Tall oil rosin	Trade Secret	1-10
Acrylic latex	Trade Secret	40-60
Water	7732-18-5	15-30

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

• 4.1. Description of first aid measures

General advice	Upon contact, remove material from skin, eyes, and clothing. If irritation persists, seek medical attention.
Eye contact	If in eyes: Open eyelids and flush with running water for at least 15 minutes.
Skin contact	If on skin: Wash with mild soap and water.
Inhalation	If inhaled: Move individual to fresh air if needed.
Ingestion	If swallowed: Do not induce vomiting. Seek medical help immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Not expected due to non-classification of the product.

• 4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.	
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5. FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media	None needed in wet state. Product is water based.
	Dry material will burn. Use water spray, foam, or dry powder when needed.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from	Material is a mixture of organic compounds. Compounds of carbon may arise during burning.
the chemical	



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• 5.3. Advice for firefighters

Special protective equipment	As in any fire, wear a pressure-demand, self-contained breathing apparatus
for firefighters	(MSHA/NIOSH-approved or equivalent) and full protective gear.

• 5.4. Further Information

Dispose of debris and contaminated clothing in accordance with regulations.

6. ACCIDENTAL-RELEASE MEASURES

Further accidental-release measures: Slip hazard when spilled.

• 6.1. Personal precautions, protective equipment, and emergency procedures

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Personal precautions	Use personal protective clothing. Avoid contact with skin and eyes.

• 6.2. Environmental precautions

Environmental precautions	Do not release spilled material into natural waters.
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6.3. Methods and material for containment and cleaning up

Methods for containment	Remove material using absorbents. Scrape off excess and place in closed DOT-approved containers	
	for disposal.	

7. HANDLING AND STORAGE

• 7.1. Precautions for safe handling

Advice on safe handling	Do not puncture. Keep out of the reach of children.
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• 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	Keep from freezing. Avoid extreme temperatures.
Storage conditions	NGCP HOTH HECZHIG. AVOID CALICINE LEMPERALUICS.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Exposure controls

Appropriate engineering controls

Engineering controls	Advice on system design: Maintain proper ventilation.



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Personal protective equipment (PPE)

Eye/face protection	Safety glasses, goggles, or face shield
Skin and body protection	Chemical-resistant gloves, apron, coveralls, and boots to prevent unnecessary contact.
Respiratory protection	NIOSH respirator if needed. Use local exhaust ventilation. Do not use closed air-circulating system.
General hygiene considerations	Wash hands and face after use. Launder contaminated clothing before re-use. Always use protective equipment to avoid direct contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Form: medium viscosity liquid
Color	Blue
Odor	Mild
Odor threshold	No data

Property	Values	Remarks/Method
pH	8.5-9	
Melting point / freezing point	Not applicable	
Boiling point / boiling range	Similar to water	
Flash point	Not applicable	
Evaporation rate	Same as water	
Flammability (solid, gas)	Nonflammable	
Flammability limit in air Upper flammability or explosive limits Lower flammability or explosive limits	Low Low	
Vapor pressure	Low	
Vapor density	Low	
Relative density	0.95–1.01 grams / cm ³	
Water solubility	Limited	
Solubility in other solvents	No information available.	
Partition coefficient n-octanol/water (log Pow)	No information available.	
Self-ignition temperature	Not applicable	
Dynamic viscosity	50,500-62,500 cP	



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• 9.2. Other information

Miscibility in water	Miscible
Evaporation rate	Same as water
Density	7.95–8.45 lbs/gal

10. STABILITY AND REACTIVITY

• 10.1. Reactivity

Dooctivity	Ctable
Keactivity	219016

10.2. Chemical stability

Chamical stability	,	Ctable
- Unemical Stability	1	Stable

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None, product is stable	Possibility of hazardous reactions	None, product is stable
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10.4. Conditions to avoid

Conditions to avoid	Extreme temperatures
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10.5. Incompatible materials

Incompatible materials	None known

10.6. Hazardous decomposition products

Hazardous decomposition products	None known
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11. TOXICOLOGICAL INFORMATION

• 11.1. Information on toxicological effects

Primary routes of exposure Respiratory, eyes, skin. Ingestion is not likely but might cause gastric disturbances.	
Acute toxicity	May cause irritation upon contact.
Acute Toxicity / Effects Chronic Toxicity Effects	
Repeated dose toxicity	No data available



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Genetic toxicity	No data available
Carcinogenicity	Not carcinogenic
Reproductive toxicity	No data available
Teratogenicity	No data available
Experiences in humans	No data available
Other Information	No data available

12. ECOLOGICAL INFORMATION

no data available

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Contaminated packaging	Dispose of in accordance with federal, state, and local regulations.
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14. TRANSPORT INFORMATION

Transport information

Proper shipping name	Not applicable
Proper hazard class	Not hazardous
Hazard code	Not hazardous
Bill of Lading description	Adhesives, NOI

15. REGULATORY INFORMATION

Federal Regulations

Registration status

TSCA: Chemicals contained in the product are either listed or exempt in the U.S. EPATSCA inventory list.

SARA Title III, Section 312 Hazard Class: None

EPA SARA Title III Section 312: None

• State regulations

NFPA Hazard Codes

Health: 1 Fire: 0 Reactivity: 0 Special:

HMIS rating

Health: 1 Flammability: 0 Physical hazard: 0



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16. OTHER INFORMATION

Prepared by: Performance Accessories SDS group

Revision date 12-December-2023

Performance Accessories believes the data set forth herein are accurate as of the date hereof. Performance Accessories makes no warranty with respect thereto and expressly disclaims all liability for reliance thereon. Such data are offered solely for your consideration, investigation, and verification.