



## PRODUCT SPECIFICATIONS

M95 is a premium high strength adhesive for installing resilient sheet, tiles and dimensionally stable resilient plank over porous and non-porous substrates. M95 is a solvent free, water-based acrylic adhesive suggested for use in occupied buildings, as it is low in odor, and contains "zero" (calculated) VOC's. The installation site must be acclimated with HVAC in operation. The floor and room temperature, as well as flooring materials and adhesive, must be maintained at 65° - 85°F, and the humidity between 40-60% for 48 hours prior to, during, and after the testing and installation. Follow ASTM F710 guidelines for subfloor testing and preparations.

## LIMITATIONS FOR USE

Concrete substrates must comply with limitations of moisture and alkalinity. In-situ Relative Humidity testing must be performed per current edition of ASTM F2170. Results cannot exceed 95% RH and substrate pH readings should be between 8.0 and 10.0.

<b>Note</b>	BEFORE USING, READ ALL INSTRUCTIONS OR CALL PERFORMANCE ACCESSORIES TECHNICAL SERVICES AT 1-800-325-7062: Sound and properly prepared concrete (above, on and below grade), APA approved wood subflooring, and existing clean resilient flooring. Substrates must be clean and dry, free of dust, dirt, paint, wax, existing adhesives or other contaminants that may interfere with the adhesive bond. Do not use on chemically cleaned substrates.
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## INSTALLATIONS

- Porous substrates: Sheet flooring should be placed into adhesive after a short open time (10-20 minutes) over a porous substrate. Do not allow the adhesive to dry completely. Working time to install sheet flooring over a porous substrate should be limited to approximately 30 minutes after the adhesive has been spread.
- Plank and tile over a porous substrate should be installed into adhesive after 10-20 minutes open time in order for the adhesive to develop enough body to prevent slippage during placement. Working time for installing plank and tile flooring over a porous substrate is approximately 60 minutes after the adhesive has been spread.
- Non-porous substrates: Sheet flooring should be placed into the adhesive after 30 - 60 minutes open time or as soon as the adhesive becomes dry to the touch. In order to achieve a satisfactory bond when installing sheet goods over a non-porous substrate, the working time should be limited to no more than 30 minutes after the adhesive has become dry to the touch.
- Plank and tile over a non-porous substrate should be installed as the adhesive becomes dry with little or no transfer to finger when touched. This will normally require between 30 - 60 minutes of drying time at suggested installation temperature and humidity. Working time for installing plank and tile flooring over a non-porous substrate is approximately 60 minutes after it has become dry to the touch.
- Over non-porous substrates, do not install sheet, tile, or plank flooring into adhesive that is still wet.
- Seam preparation and heat welding of commercial seams must not be performed before the minimum 2-hour adhesive cure time or adhesive displacement could occur.

<b>Important</b>	Do not use M95 as a pressure sensitive adhesive. Loss of adhesion can result if the flooring is not installed within the working time of the adhesive. Roll each installation with a 100lb. roller immediately after flooring is placed, ensuring complete contact with adhesive.
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## RECOMMENDED TROWEL

- Porous substrates: 1/16" x 1/16" x 1/16" square notch trowel 160 – 180 sq. ft./gallon
- Non-porous substrates: 1/16" wide x 1/32" deep x 1/32" U-notched trowel 175 - 225 sq. ft./gallon
- For Stonewalk Polyolefin Flooring: Do not use instructions as printed for LVT. Install over porous substrates only using wet-lay method. Follow special installation instructions per document 6023-M "Group Stonewalk Installation nstructions". Maximum RH is 80% and recommended trowel is 1/16" x 1/16" x 1/16" square notch; spread rate is 180 sf/gal.

## TRAFFIC

Follow installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a non-porous substrate. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

## CLEAN UP

Use a clean wet cloth to clean up adhesive while still wet; dried adhesive may require the use of an appropriate solvent.

## SHELF LIFE

- 2 years from manufacturing date in an unopened, properly stored container

<b>Note</b>	This product is considered non-hazardous. VOC compliant with CA SCAQMD Rule 1168. In case of eye contact, flush with water for 10-15 minutes. If irritation persists contact a physician. Prolonged skin contact may cause slight irritation, wash with soap and water. If swallowed, consult a physician. Avoid excessive heat or cold, protect from freezing. Store indoors at a temperature of 65°-85°F. Safety glasses and gloves are recommended. DOT Hazard Class: Unregulated. 24-Hour Emergency in the USA: Chemtrec 1-800-424-9300 Revision date 11.10.15
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