



# Learn & Live TAKING STEPS COLLECTION

Motivated Movement   Adopt a Plan   Necessary Action



## Learn & Live TAKING STEPS COLLECTION

**Motivated Movement | Adopt a Plan | Necessary Action**

Comprised of three modular styles influenced by classic cityscapes, the Taking Steps Collection provides different scales of versatile patterns and a fresh range of colors that evoke busy street grids, urban green spaces and the tapestry of architectural facades.

Taking Steps offers a crisp foundation to contemporary interiors while providing worry-free ownership. All nine colorways are guaranteed Quick-Ship service and manufactured with Duracolor Tricor nylon and premium backings to ensure easy-to-maintain performance for high-traffic buildings.



LEARN MORE AT [MOHAWKGROUP.COM](http://MOHAWKGROUP.COM)





Mohawk Group's Learn & Live collection provides worry-free solutions that feature innovative product constructions and enhancements to deliver the highest performing flooring products available. Ease your mind with a full system solution that offers the right combination of technologies to address the most common flooring issues in demanding environments. From fiber to backing and installation, trust you have selected the most durable products that will provide years of value, performance and design.

## **FLEXLOK**

### **EASY INSTALLATION**

Our Red List Free EcoFlex™ NXT backing provides a worry-free installation when installed with FlexLok tabs, that can be installed with no moisture testing, provided no signs of visible moisture are present.



### **SEAMLESS TRANSITIONS**

Taking Steps does not require transition strips when used with any of our 4.5/5mm LVT products, reducing installation time and costs.



### **QUICKSHIP**

Taking Steps is available through Mohawk Group's QuickShip and Ready to Ship programs. Visit [mohawkgroup.com](http://mohawkgroup.com) to view available colors and inventories.



### **NEXT GENERATION CARPET FIBER**

Duracolor Tricolor's new innovative modified-delta shape and optical core optimize color clarity, strength, stain resistance, and soil hiding and removal. As a result, Duracolor Tricolor delivers the ultimate synthesis of brilliant color and unsurpassed performance.



### **MERGEABILITY**

Taking Steps is designed to allow the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for years to come.







# Living Product Challenge

Mohawk Group is proud to do our part to conserve resources and preserve the environment. Our designers and engineers seek to develop products that are healthy and free of toxins, socially responsible and respectful of worker's rights, and positively impact the environment.

Produced at our Living Site, Shape & Flow is Net Positive for both carbon and water, and achieves Living Petal Certification from the International Living Future Institute by complying with multiple imperatives of all seven petals, listed below.

**Living Product Challenge 2.0**  
**Mohawk Group**  
 Nylon Modular Carpet on EcoFlex Matrix Backing

Manufacturing Location: Glasgow, VA, USA

3/3	Place
2/2	Water
1/2	Energy
3/3	Health
3/4	Materials
3/4	Equity
2/2	Beauty

**Petal Certified**  
**17/20**  
 Imperatives Achieved

Life Expectancy: 15 Years  
 End of Life Options: Take Back Program (Re-Cover)  
 Recycled Content: Minimum 40% Pre-Consumer  
 Functional Unit: 1 sq. meter

Petals Met: Place, Water, Health & Happiness, Beauty

<b>Carbon Impact</b> <ul style="list-style-type: none"><li>Rank</li><li>Polystyrene</li><li>Manufacturing Electricity</li><li>Stabilizer Scrim</li><li>ABS Backing</li><li>Other</li><li>Handprint</li></ul> <p>8.41 kg CO<sub>2</sub> eq</p> <p><b>Net Positive</b></p>	<b>Water Impact</b> <ul style="list-style-type: none"><li>Rank</li><li>Water Used During Manufacturing</li><li>Stabilizer Scrim</li><li>ABS Backing</li><li>Polystyrene</li><li>Other</li><li>Handprint</li></ul> <p>0.0226 m<sup>3</sup> H<sub>2</sub>O</p> <p><b>Net Positive</b></p>
<b>Energy Impact</b> <ul style="list-style-type: none"><li>Rank</li><li>Polystyrene</li><li>ABS Backing</li><li>Energy Backing</li><li>Manufacturing Electricity</li><li>Other</li></ul> <p>3.74 kg oil eq</p>	<b>Waste Impact</b> <ul style="list-style-type: none"><li>Rank</li><li>Discarded</li><li>Landfill</li></ul> <p><b>WASTE</b></p>

**Declare.**  
 Red List Free  
 LBC Compliant  
 Discarded

**95% Assessed**

Coating: Recycled Calcium Carbonate, Polypropylene Copolymer, Recycled Calcium Carbonate, Butadiene-Acrylate, Magnesium Carbonate, 2,5-Furandione, Polymer with ethene and 1-propene, Polypropylene, Silica, N,N-Diethyl-Hydroxyethylamyl (D-EH) amine, Sodium Dodecyl Diphenyl Ester Sulfonate, Black Pigment, Tris(2,4-dihydroxyphenyl) phosphite, Polyethylene Sulfonate, Ammonium Lauryl Sulfate, Face Fiber, Nylon 6, Backing: Polyester, Recycled Glass, Nylon 6, Polypropylene, Black Pigment, Topical: 2-Propenoic Acid, 2-methyl-, butyl ester, Polymer with butyl 2-propenoate and methyl 2-methyl-2-propenoate, 4-(4-hydroxyphenyl)sulfone-formaldehyde-*o*-phenylenediamine acid copolymer, Decyl Glucoside, Dicosanoic Acid, Phosphoric Acid, Dodecyl Ester, Potassium Salt, Sodium (C14-16) Drefin Sulfonate, Various Colorants

Verified By: WAP Sustainability      **MHK-LP007**  
 EXP. 06/12/2022

INTERNATIONAL LIVING FUTURE INSTITUTE®      [living-future.org/lpc](http://living-future.org/lpc)



**PLACE PETAL**  
Responsible & Habitat Impact



**ENERGY PETAL**  
Energy Footprint



**WATER PETAL**  
Water Footprint & Net Positive Water



**HEALTH & HAPPINESS PETAL**  
The Red List, Transparent Material Health, Human Thriving



**MATERIALS PETAL**  
Responsible Industry, Net Positive Carbon



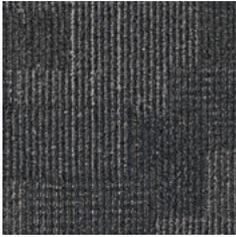
**EQUITY PETAL**  
Ethical Supply Chain, Equitable Investment, Social Co-Benefits



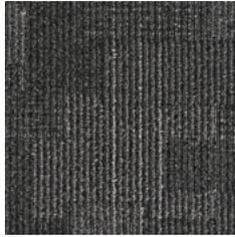
**BEAUTY PETAL**  
Beauty + Spirit, Inspiration & Education

Mohawk Group is proud to be the first manufacturer to create a Living Site, a facility dedicated to the future and bettering our planet.

# Motivated Movement COLORWAYS



955 Henry



969 Hudson



565 Franklin



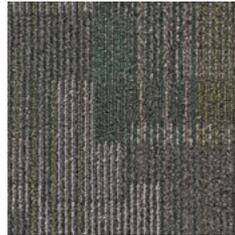
958 Frizzle



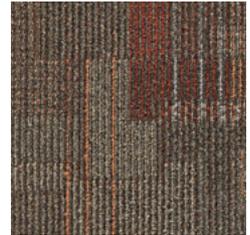
566 Tennelli



855 Ramon



956 Wright



853 Terese



Motivated Movement 858 Li  
Brick Ashlar Installation



# Necessary Action COLORWAYS



955 Henry



969 Hudson



565 Franklin



958 Frizzle



566 Tennelli



855 Ramon



956 Wright

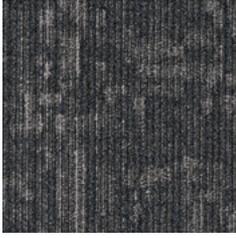


853 Terese



Necessary Action 858 Li  
Brick Ashlar Installation

# Adopt a Plan COLORWAYS



955 Henry



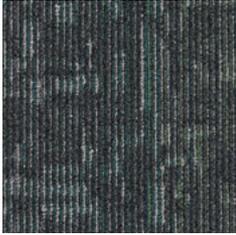
969 Hudson



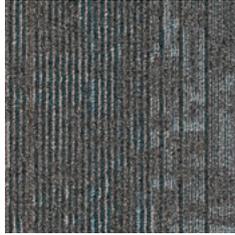
565 Franklin



958 Frizzle



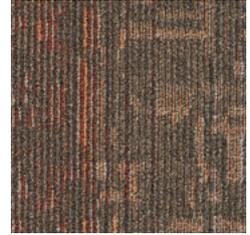
566 Tennelli



855 Ramon



956 Wright



853 Terese



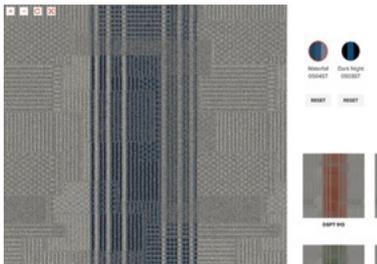
Adopt a Plan 858 Li  
Brick Ashlar Installation



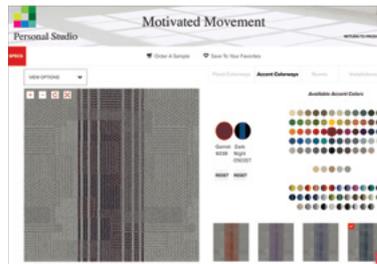
# Personal Studio

EXPAND YOUR BRAND WITH COLOR

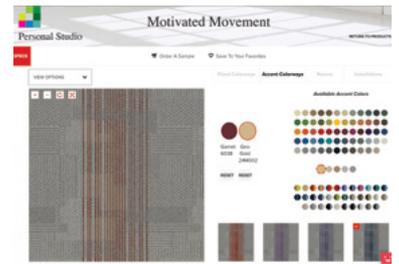
Branding your corporate or school colors into your carpet selections is easy and efficient with Personal Studio. With low minimums and a wide selection of yarn colors, visitors can personalize Adopt a Plan, Necessary Action or Motivated Movement and see instant results. Order samples for your next project.



1. Choose a pattern



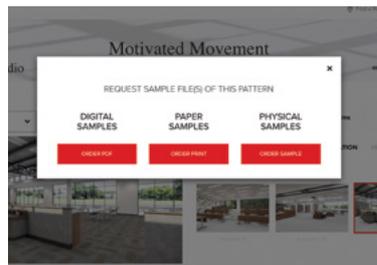
2. Select a color



3. Select another color



4. Choose a room + installation



5. Order samples



Personalize your own project now by visiting <https://ps.mohawkgroup.com/>

# Specifications

**Motivated Movement** (GT465)  
**Adopt a Plan** (GT466)  
**Necessary Action** (GT467)

## DESIGN

Size	24" x 24" (.6096m x .6096m)
Surface Appearance	Textured Patterned Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Installation Methods	Monolithic / Quarter Turn / Brick Ashlar / Vertical Ashlar / Multi-Directional
Colors Available	
Motivated Movement	9
Adopt a Plan	9
Necessary Action	9

## PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
Soil Release Technology	EcoSentry Soil Protection
Backing Material	EcoFlex™ NXT
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

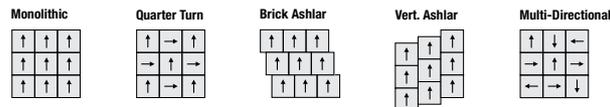
## SUSTAINABILITY

Certification	Living Product Challenge Petal Certified; Declare Red List Free
Indoor Air Quality	Green Label Plus Certified #1171
NSF 140	Gold
Carbon	Net Positive Carbon
Water	Net Positive Water

## SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor® Stain Warranty, Lifetime Static
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Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuft Stuff II Collection are recommended at entryways to reduce soiling.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)



Produced with recycled materials

