



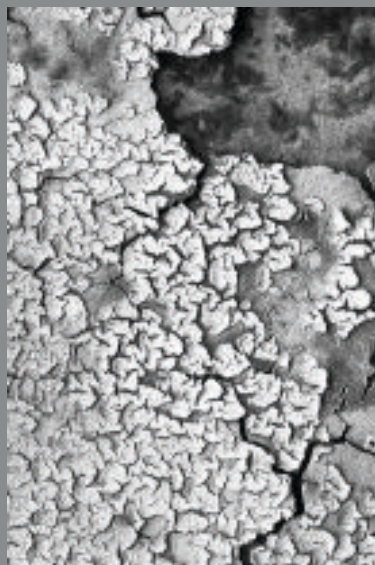
# Textural Effects

Moss Moderne    Matte Finish





Textural Effects emerges the tactile qualities of natural designs created with and without the intervention of humankind. Using heavily textured and bulky yarns to compose free-form, ground cover visuals and those with a more precise, measured linen appearance, Textural Effects emphasizes the creature comforts of home delivered into the workplace. This sensory aesthetic brings tactility, a resimercial feel and unparalleled performance to contract spaces.











Moss Moderne 968 Concrete, Matte Finish 968 Concrete, Tentree 25 Fawn









Matte Finish 739 Tweed









# Duracolor® Tricor FIBER

Building upon the trusted Duracolor promise with over 100 million yards installed since 1992, new Duracolor Tricor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



## FOREVER STAIN FREE

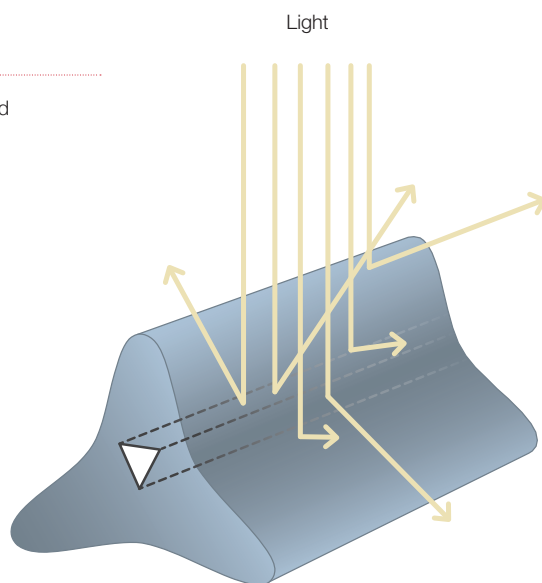
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

## FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

## FOREVER SUSTAINABLE

- Made with a minimum of 30% recycled content\*\*
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

\* See Mohawk Group official warranty documents for further details at [mohawkgroup.com](http://mohawkgroup.com)

\*\*Recycled content claim third party verified by SCS Global Services



# Unibond Plus

FOR HIGH PERFORMANCE ENVIRONMENTS

Unibond® Plus is an advanced high performance backing system designed to provide long term carpet durability while delivering sustainable benefits. The Unibond Plus backing system utilizes a high performance thermoset adhesive designed to deliver greater dimensional stability and long term performance by encapsulating the carpet back stitch, and securing the secondary backing to the substrate. This advanced thermoset adhesive contains greater than 30% pre-consumer recycled content by total product weight. Unibond Plus is ideal for high performance environments.

## PERFORMANCE

- High performance backing designed for demanding commercial environments
- Greater dimensional stability—no growing or shrinking
- High tuft bind properties
- Eliminates edge ravel and zippering
- Limited Lifetime Warranty protects against tuft bind, edge ravel, zippering and delamination\*
- Excellent choice for demanding commercial environments

## INSTALLATION

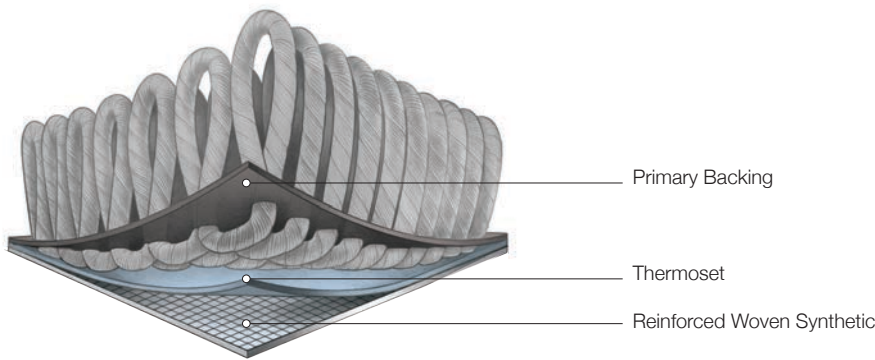
- For use with direct glue or stretch in installations

## SUSTAINABILITY

- Recyclable
- Contains greater than 30% pre-consumer recycled content by total product weight\*\*
- Unibond Plus may contribute to or comply with LEEDv4 credits MR 4.0, MR 5.0, IEQ 4.3 and innovation credit for NSF 140
- Certified at the Gold Level in accordance with NSF/ANSI 140
- Certified low VOC's under CRI Green Label Plus Program
- Compliant with LEED® EQ4.1 low VOC emitting when installed with Mohawk Group recommended adhesive and seam sealer

## SERVICE

- Products available through Quickship offering (up to 2,000 square yards within 10 business days)



\*See Mohawk Group official warranty documents for further details at [www.mohawkgroup.com](http://www.mohawkgroup.com)

\*\*Recycled content claim third party verified by UL (Underwriters Laboratory)

LEED® and the related logo is a trademark owned by the U.S. Green Council and is used with permission





# Transparency

SUSTAINABLE LEADERSHIP

Mohawk Group leads the building products industry in transparency with the largest selection of products with Declare Labels, Health Product Declarations (HPDs), and Environmental Product Declarations (EPDs). What's more, we offer over 500 Red List Free Declared products.



## OUR COMMITMENT

As a Gaia sponsor of the International Living Future Institute (ILFI), we are committed to revolutionary programs that are redefining the green building movement. These include the ILFI's Living Building Challenge, Living Product Challenge and Declare program.

Declare Labels are a 'nutrition label' for the building industry, providing ingredients, source and manufacturing locations. We offer you:

- The most products with Declare Labels
- The most Red List Free products

We have eliminated the mystery of product ingredients so you get total product transparency.\*



### Mohawk Group Commercial Broadloom Carpet on Unibond® Plus Mohawk Group

**Final Assembly:** Chatsworth, GA, USA  
**Life Expectancy:** 15 Years  
**End of Life Options:** Take Back Program (Various Locations)

#### Ingredients:

**Yarn:** Nylon 6, Nylon 6,6, Titanium Dioxide; **Coating:** Limestone, Styrene Butadiene Rubber; **Backing:** Polypropylene Homopolymer; Sodium Polyacrylate; **Surfactant:** Ammonium Lauryl Sulfate; **Topical:** Fluoroacrylate Polymer, Sodium Polymethacrylate, Citric Acid; **Dye:** Red Colorant, Yellow Colorant, Blue Colorant

#### Living Building Challenge Criteria:

MHK-1012

VOC Content: N/A

#### Declaration Status

VOC Emissions: CDPH Compliant

■ LBC Red List Free

□ LBC Compliant

□ Declared

MANUFACTURER RESPONSIBLE FOR LABEL ACCURACY  
INTERNATIONAL LIVING FUTURE INSTITUTE™ [declareproducts.com](http://declareproducts.com)

Mohawk Group utilizes multiple platforms for disclosing our transparency information, including Mindful Materials and the Declare Database.\*



\*Transparency documentation can be found at [mohawkgroup.com](http://mohawkgroup.com)



# Specifications

Moss Moderne GL420  
Matte Finish GL421

## DESIGN

Size	12' width (3.66m)
Surface Appearance	Textured Patterned Loop
Fiber Type	<b>duracolor®</b> Tricor Premium Nylon
Dye Method	Solution Dyed
Pattern Repeat	
Moss Moderne	36" (W) x 57.97" (L)
Matt Finish	36" (W) x 39.26" (L)
Colors Available	7

## PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Tufted Weight	32 oz/yd² (1,085 g/m²)
Stain Release Technology	Permanent, Built into the Fiber
Soil Release Technology	EcoSentry Soil Protection
GSA Stain Release Rating	Passes
Backing Material	Unibond Plus
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

## SUSTAINABILITY

Certification	Declare Red List Free
Indoor Air Quality	Green Label Plus Certified #3802
NSF 140	Gold

## SERVICE

Warranties	Lifetime Limited Unibond Plus Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
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Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)



877-3RE-CYCL



Produced with recycled materials



