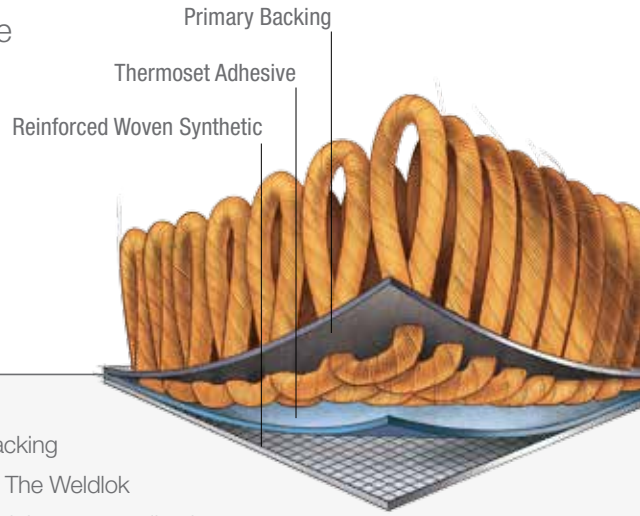

Mohawk Group



Mindful | Broadloom Installation, color 979

# Weldlok®

## Cost Effective Standard Performance




Weldlok® is the Mohawk Group's standard broadloom backing system specifically designed for commercial applications. The Weldlok backing is laminated to our products utilizing a commercial thermoset adhesive. This adhesive is designed to encapsulate and penetrate the carpet back stitch in the main application coat, while the second application coat secures the secondary backing to the carpet substrate for a cost effective performance standard.

### PERFORMANCE

- Standard backing specifically designed for commercial applications
- Excellent pattern match capabilities
- For use with direct glue or stretch in installations
- 10 year Limited Warranty
- Excellent choice for most commercial environments

### BUDGET

- Standard performance backing system for the most budget conscious projects

### SUSTAINABILITY

- Recyclable
- May contribute to or comply with LEED credits MR 4.0, MR 5.0, IEQ 4.3 and innovation credit for NSF 140
- Certified Gold in accordance with NSF / ANSI 140
- Certified low VOC's under CRI Green Label Plus Program
- Compliant with LEED EQ 4.1 low VOC emitting when installed with Mohawk Group recommended adhesive and seam sealer
- Declare label and HPD information available

### SERVICE

- Products available through Quickship offering (up to 2,000 square yards within 10 business days)

**See Mohawk Group official warranty documents for further details at www.mohawkgroup.com*

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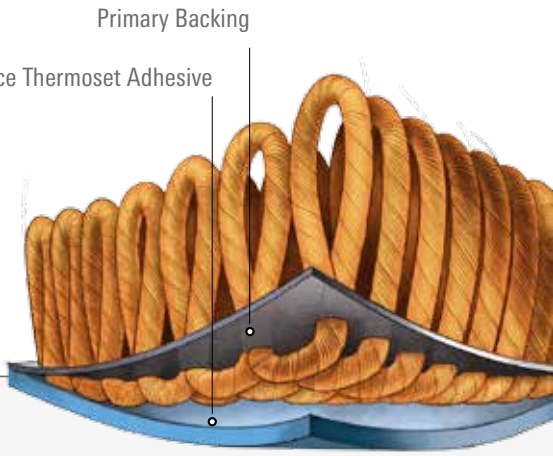
# Weldlok® Unitary

## For Performance Environments




Weldlok® Unitary is a performance broadloom backing system engineered to provide long term carpet durability. Our Weldlok Unitary backing utilizes a performance thermoset adhesive to deliver dimensional stability and long term performance by encapsulating the carpet back stitch. The performance thermoset adhesive is designed with greater strength to encapsulate and penetrate the carpet back stitch in the main application coat. Weldlok Unitary is ideal for performance environments.

### PERFORMANCE

- Performance backing designed for demanding commercial environments
- High tuft bind properties
- Eliminates edge ravel and zippering
- For use with direct glue installations
- Limited 10 year Warranty protects against tuft bind, edge ravel.
- Ideal choice for performance commercial environments

### BUDGET

- Performance backing offering meets most budget requirements

### SUSTAINABILITY

- Recyclable
- Minimum of 32% Post-Industrial content
- May contribute to or comply with LEED credits MR 4.0, MR 5.0, IEQ 4.3 and innovation credit for NSF 140
- Certified low VOC's under CRI Green Label Plus Program
- Compliant with LEED EQ 4.1 low VOC emitting when installed with Mohawk Group recommended adhesive and seam sealer

### SERVICE

- Products available through Quickship offering (up to 2,000 square yards within 10 business days)

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BROADLOOM

| | |
|---|---|
| Brand | **Bigelow** |
| Style Name / Number | **Mindful / BC397 / BQ397** |
| Construction | Tufted |
| Surface Appearance | Level Loop |
| Gauge | 1/10" (39.37 rows per 10 cm) |
| Dye Method | Solution Dyed |
| Fiber Type | Envirostrand™ PET |
| Stain Release Technology | Sentry Plus Stain Protection |
| Soil Release Technology | Sentry Soil Protection |
| Backing Material | Weldlok® |
| Indoor Air Quality | Green Label Plus Certified # 0350 |
| Width | 12' width (3.66m) Not available in 15 ft width |
| Pattern Repeat | None |
| Flammability | ASTM E 648 Class 1 (Glue Down) |
| Smoke Density | ASTM E 662 Less than 450 |
| Static Propensity | AATCC-134 Under 3.5 KV |

Warranties: Lifetime Limited Wear Warranty, 10 Year Limited Static Protection, 10 Year Stain Resistance Warranty, 10 Year Limited Colorfastness to Light, 10 Year Limited Colorfastness to Atmospheric Contaminants

BROADLOOM

| | |
|---|---|
| Brand | **Bigelow** |
| Style Name / Number | **Mindful 20 / BC395 / BQ395 / BC411 (15 ft)** |
| Construction | Tufted |
| Surface Appearance | Level Loop |
| Gauge | 1/10" (39.37 rows per 10 cm) |
| Dye Method | 100% Solution Dyed |
| Fiber Type | Envirostrand™ PET |
| Stain Release Technology | Sentry Plus Stain Protection |
| Soil Release Technology | Sentry Soil Protection |
| Backing Material | Weldlok® |
| Indoor Air Quality | Green Label Plus Certified # 0350 |
| Width | 12' width (3.66m) or 15' width (4.57m) |
| Pattern Repeat | None |
| Flammability | ASTM E 648 Class 1 (Glue Down) |
| Smoke Density | ASTM E 662 Less than 450 |
| Static Propensity | AATCC-134 Under 3.5 KV |

Warranties: Lifetime Limited Wear Warranty, 10 Year Limited Static Protection, 10 Year Stain Resistance Warranty, 10 Year Limited Colorfastness to Light, 10 Year Limited Colorfastness to Atmospheric Contaminants

BROADLOOM

| | |
|---|---|
| Brand | **Bigelow** |
| Style Name / Number | **Mindful 26 / BC396 / BQ396 / BC412 (15 ft)** |
| Construction | Tufted |
| Surface Appearance | Level Loop |
| Gauge | 1/10" (39.37 rows per 10 cm) |
| Dye Method | 100% Solution Dyed |
| Fiber Type | Envirostrand™ PET |
| Stain Release Technology | Sentry Plus Stain Protection |
| Soil Release Technology | Sentry Soil Protection |
| Backing Material | Weldlok® |
| Indoor Air Quality | Green Label Plus Certified # 0350 |
| Width | 12' width (3.66m) or 15' width (4.57m) |
| Pattern Repeat | None |
| Flammability | ASTM E 648 Class 1 (Glue Down) |
| Smoke Density | ASTM E 662 Less than 450 |
| Static Propensity | AATCC-134 Under 3.5 KV |

Warranties: Lifetime Limited Wear Warranty, 10 Year Limited Static Protection, 10 Year Stain Resistance Warranty, 10 Year Limited Colorfastness to Light, 10 Year Limited Colorfastness to Atmospheric Contaminants

BROADLOOM

| | |
|---|---|
| Brand | **Bigelow** |
| Style Name / Number | **Mindful 26 Unitary / BC402 / BQ402** |
| Construction | Tufted |
| Surface Appearance | Level Loop |
| Gauge | 1/10" (39.37 rows per 10 cm) |
| Dye Method | 100% Solution Dyed |
| Fiber Type | Envirostrand™ PET |
| Stain Release Technology | Sentry Plus Stain Protection |
| Soil Release Technology | Sentry Soil Protection |
| Backing Material | Weldlok® Unitary |
| Indoor Air Quality | Green Label Plus Certified # 0350 |
| Width | 12' width (3.66m) Not available in 15 ft width |
| Pattern Repeat | None |
| Flammability | ASTM E 648 Class 1 (Glue Down) |
| Smoke Density | ASTM E 662 Less than 450 |
| Static Propensity | AATCC-134 Under 3.5 KV |

Warranties: Lifetime Limited Wear Warranty, 10 Year Limited Static Protection, 10 Year Stain Resistance Warranty, 10 Year Limited Colorfastness to Light, 10 Year Limited Colorfastness to Atmospheric Contaminants

Mohawk Group

Mohawk Industries, Inc. warrants its adhesives for the life of the original installation only when a Mohawk Industries style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Industries adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

**For current and complete specifications please visit www.mohawkgroup.com**

recover carpet recycling program
**877-3RE-CYCL**

♻ Produced with recycled materials