



Mason-Madill Co.  
BUILDERS OF ST

# Learn & Live

Accredited Proficient Sabbatical



The brain is stimulated to respond to patterned movement. Brain stimulation encourages learning. Adding such patterns of complexity and order can enhance the learning experience in the educational environment. Designers, specifiers and end users can integrate Learn & Live to create unique floorscapes that implement moments of meaningful stimuli, where complexity and order ebbs and flows through the use of different designs and accent colors.

The 12” x 36” plank style Accredited brings organic, yet geometric shapes in neutral shades to learning spaces, as Proficient showcases similar visuals with the addition of an accent stripe—with both exhibiting design cues of complexity. Coordinating Sabbatical tile is brought to life through colorful and perpendicular striations on a neutral background with more order.





Mohawk Group



**Sabbatical 159 Major (Random Installation)**  
**Opposite: Proficient 961 Term, Sabbatical 159 Major (Random Installation)**



# Expand Your Brand WITH COORDINATING PRODUCTS

In addition to coordinating broadloom styles, the Learn & Live Collection is designed to work perfectly with the wide variety of colors in our Metal LVT from our Hot and Heavy Collection.

## CONSTRUCTION

The 18"x 36" format creates bold installations with innovative modern textures. With pops of metallic sheen, Metal appears multi-dimensional and coordinates beautifully with Learn & Live and other Mohawk Group carpet collections.

## PERFORMANCE

The 20 mil commercial wear layer coated with M-Force™ finish provides durability and cleanability with a no-polish option that allows for cost-effective maintenance.

## COLOR

Mix and match across the palette of the most popular brand colors from fresh, youthful brights to an array of clean grounded neutrals.

## Metal Colorways



631 Lemon Lime



525 Freshwater Blue



585 Blue Steel



556 Tempo Teal



464 Bogue Violet



268 My Precious



353 Rave Red



258 Viva Gold



132 Golden Yellow



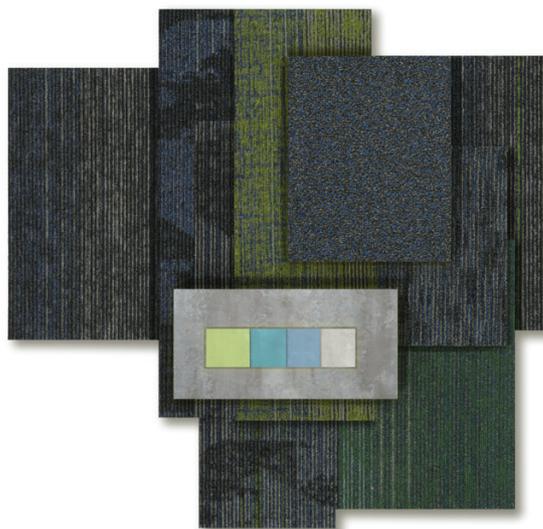
929 Proper Gray



859 On The Line



959 So Fetch





## Expand Your Brand WITH COLOR POSSIBILITIES

Expand your brand and design with easy-to-order personalized color combinations in the Learn & Live collection. Simply select a color from our Heathered Hues or ColorBeat yarn banks for the accents in Proficient and Sabbatical Carpet Planks, and elevate the design of your space to the next level. Learn & Live's color personalization program is designed for schools or companies who want to easily incorporate branded color themes into their flooring selections. Our coordinating broadloom and enhanced resilient tile products allow even more opportunity to create wayfinding within a school or workplace. Now you can learn & live, colorfully!

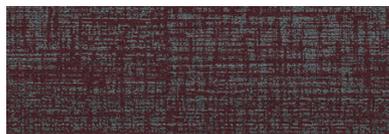
### PROFICIENT CARPET PLANK

Select your own accent stripe in the pattern for a flexible low minimum.



### SABBATICAL CARPET PLANK

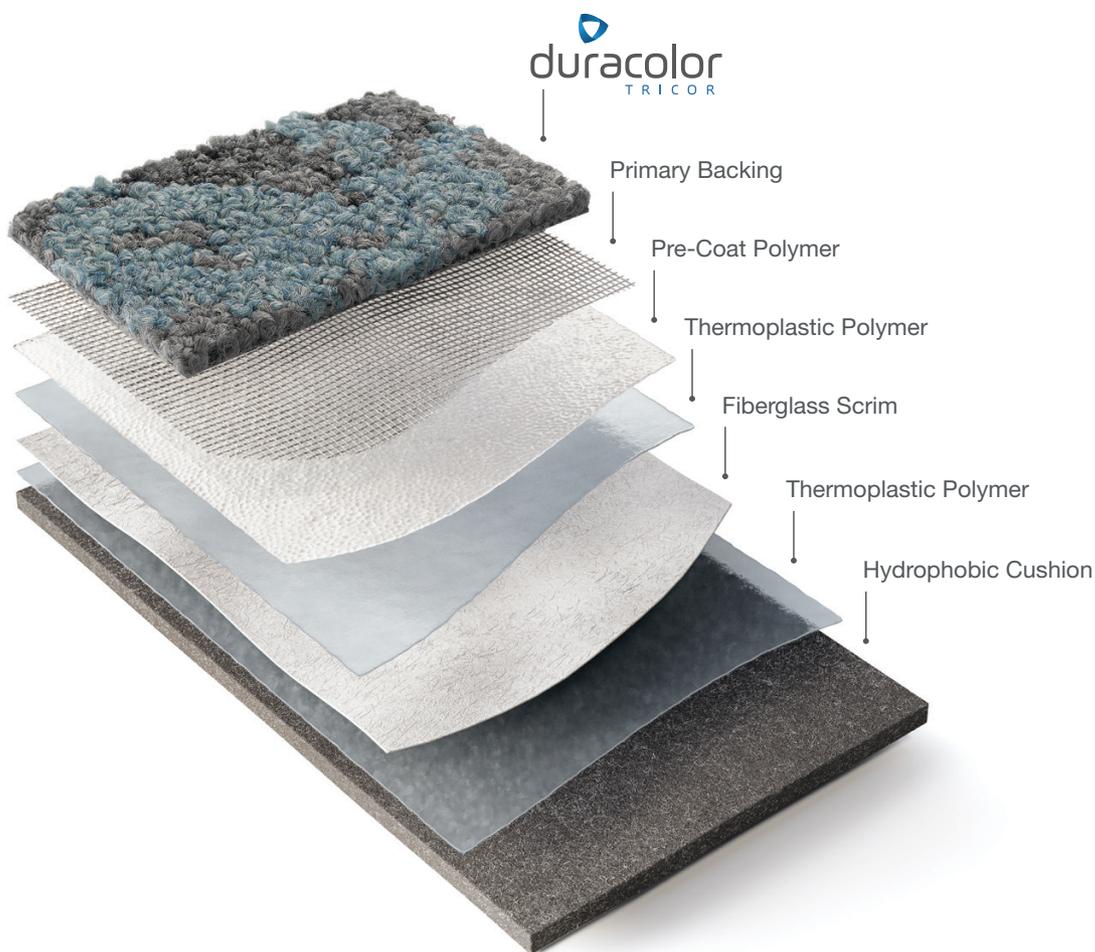
Choose a personalized color for the saturated background of Sabbatical for a flexible low minimum.



### Expand Your Options with Learn & Live Tile and Broadloom

Since the Learn & Live collection offers full system solutions for all your flooring needs, expand your branding and wayfinding options with coordinating tile and broadloom designs. Learn & Live collections are designed to work seamlessly together, and can be personalized to coordinate with any brand for a flexible low minimum.





# EcoFlex™ ONE

ALL-IN-ONE FLOORING SOLUTION

Every element in the EcoFlex™ ONE construction has purpose, and combined they form the industry's leading modular carpet solution. The hydrophobic PET cushion, backing layers, and Duracolor Tricolor fiber are engineered with your end-goals in mind: to optimize your investment, be sustainably made, and provide a better occupant experience.

## KEY FEATURES

- Better Acoustics
- Enhanced Comfort & Safety
- Worry-Free Installation
- Simplified Maintenance
- NSF 140 Platinum
- Carbon Neutral +5%
- Adhesive Free
- Limited Lifetime Warranty

EcoFlex™ ONE is a unified solution to the wide range of needs in your spaces. This advanced backing system improves every aspect of comfort and acoustics while eliminating moisture testing—all with a lighter environmental footprint that is carbon neutral plus an additional 5% offset. Tested and proven, EcoFlex™ ONE is the holistic solution for human-centric environments.

EcoFlex™ ONE works with the FlexLok+ tab system to virtually eliminate harmful VOC's with an easy-to-use, odorless dry installation that replaces traditional wet spread adhesive methods.

# Random and Mergeable Carpet Plank

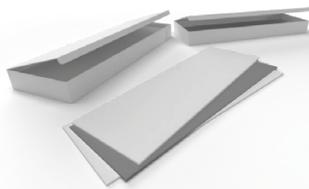
With mergeable dye lot carpet tiles and planks from Mohawk Group, you can confidently replace damaged carpet without impacting the overall look of your space. In fact, carpet tile is great for high-traffic areas that require periodic tile replacement due to staining or excessive wear and tear. The Learn & Live collection is crafted with the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for many years.

## LEARN & LIVE RANDOM AND MERGEABLE CARPET TILE INSTALLATION

- Flexibility to install tiles from multiple dye lots
- Minimizes purchasing large quantities of attic stock
- Easy and quick selective replacement of tiles
- Tiles are readily available for future renovation or expansion

## NEW RANDOM AND MERGEABLE CARPET TILE INSTALLATION

To achieve desired results of random and mergeable carpet tile, it is important to follow the instructions for both new or replacement installations. A multi-directional install method is recommended for optimal results.



### Variation

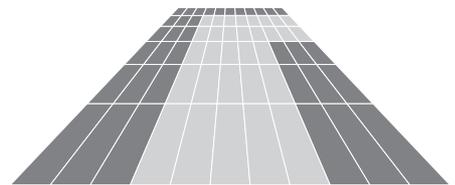
Mix and merge new tiles from multiple dye lots and cartons. Dye lots vary, so combine and mix carpet tiles from different cartons.



### Randomize

Apply only a multi-directional installation method to achieve optimal results across multiple dye lots.

## REPLACEMENT RANDOM AND MERGEABLE CARPET TILE INSTALLATION

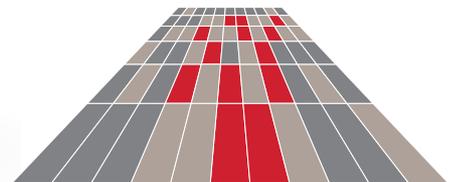


### Remove

Remove damaged or excessively worn tiles.

### Combine

After removing damaged tiles, combine new tiles from multiple dye lots and cartons.



### Blend

Blend and combine old and new tiles, then reinstall with a multi-directional method.



# Duracolor® Tricolor FIBER

Building upon the trusted Duracolor promise, new Duracolor Tricolor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricolor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



## FOREVER STAIN FREE

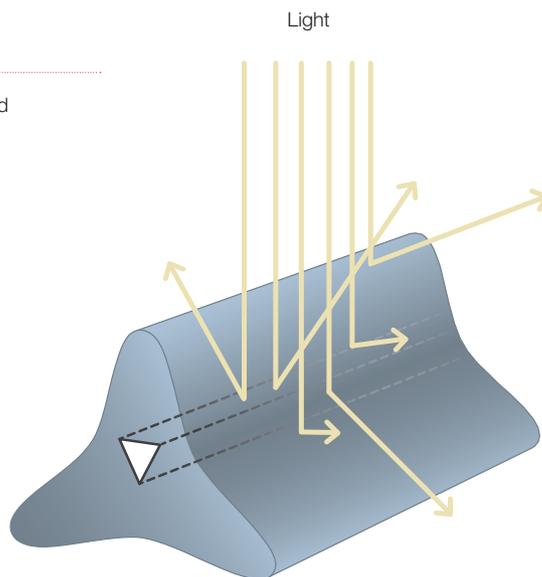
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricolor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

## FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

## FOREVER SUSTAINABLE

- Made with a minimum of 70% recycled content\*\*
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The Power of the Triangle: The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

\* See Mohawk Group official warranty documents for further details at [mohawkgroup.com](http://mohawkgroup.com)

\*\*Recycled content claim third party verified by SCS Global Services

# Specifications

Accredited GT431  
 Proficient GT432  
 Sabbatical GT433

## DESIGN

Size	12" x 36" (.3048m x .9144m)
Surface Appearance	Level Heathered Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Installation Methods	Half Lap / Brick Ashlar / Random / Herringbone / BasketWeave / Plank Half-Lap
Colors Available	
Accredited	3
Proficient, Sabbatical	9

## PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
GSA Stain Release Rating	Passes
Soil Release Technology	EcoSentry Soil Protection
Backing Material	EcoFlex™ ONE
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

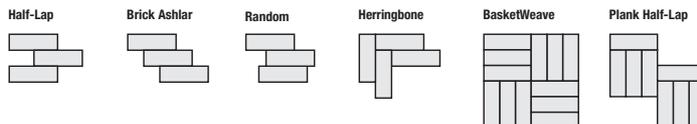
## SUSTAINABILITY

Certification	Living Product Challenge Petal Certified; Declared Red List Free
Indoor Air Quality	Green Label Plus Certified #1171
NSF 140	Platinum
Carbon	Net Positive Carbon (Neutral +5%)
Water	Net Positive Water (Neutral +5%)

## SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
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Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the

Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)



Produced with recycled materials



Mohawk Group

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