



Hot & Heavy II

Secoya 3.0 PVC Free



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Discover durable, PVC Free flooring that performs. Part of the Hot & Heavy II Collection, Secoya 3.0 PVC Free resilient planks are built to withstand heavy traffic while offering easy maintenance—all on a Red List Free platform.

Featuring an array of biophilic woods and color tones, Secoya styles also offer the design flexibility of multiple platform options: 2.5mm glue down LVT, 3.0mm PVC Free, and 5.0mm loose lay LVT. With versatile plank sizes and the same high-performance attributes across all platforms, you can engineer your flooring choice to meet project priorities without changing your design.

Secoya 3.0 PVC Free reflects our commitment to transparency and healthy materials. We're proud to continue to expand our portfolio of hundreds of Red List Free flooring products, delivering sustainability without compromising on style or performance.



Learn more at mohawkgroup.com

Cover:
Secoya 3.0 PVC Free, 939 Rustic Oak









Secoya 3.0 PVC Free, 848 Hazelnut Oak



Secoya 3.0 PVC Free, 828 Honey Maple; Bolder 3.0 PVC Free, 938 Silk



Secoya 3.0 PVC Free, 872 Toasted Oak

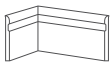


Ultra Performance and Worry Free Solutions for Any Project

Secoya 3.0 PVC Free is designed with a 20 mil heavy commercial wear layer and our premium M-Force™ Ultra technology, which delivers a complete performance system. The 3.0mm platform does not require transition strips to our EcoFlex™ Matrix backed carpet tile products, reducing installation time and costs.

M-Force™ Ultra

Hot & Heavy II features our M-Force™ Ultra technology providing exceptional scratch, stain and dent resistance, and easy maintenance for lasting beauty.



Elemental Edges
Wall Base

Elemental Edges is a portfolio of architectural and cove wall base for your finishing needs. Featuring a range of colors that coordinate with our full product line, the collection also offers 14 stocked colors in cove wall base.



Better for People and Planet

Our future depends on the work we do today. At Mohawk Group, commitment to our planet extends beyond just products and processes: it's how we challenge ourselves to do and be better every day, how we make decisions, how we reinvest in our people and our planet, and how we define what matters most as we work to deliver value for generations to come.

Climate Health



Beyond Carbon Neutral

Carbon neutral PLUS an additional 5% carbon offset for a net-positive impact on the environment.

Net Zero Carbon Emissions by 2040

We've signed The Climate Pledge to be net zero by 2040 and have already started major changes to reduce our carbon footprint.

Circular Economy

End of Life Options

Salvageable/Reusable in its Entirety
Take Back Program (ReCover)

Ecosystem Health

Neutral Is Not Enough

With the holistic improvement of the life cycle of our flooring products – from full product transparency, to reduced water usage in manufacturing, to carbon neutrality and beyond – better is just the beginning.



RECOVER RECYCLING PROGRAM

Give your old flooring a second life with our award-winning ReCover Recycling Program. We will take away flooring made by any manufacturer, recycle it for you, and provide a certificate showing your positive impact on the planet.





Secoya 3.0 PVC Free COLORWAYS



142 Caramel Oak



148 Knotty Oak



717 Pure Maple



727 Frosted Oak



738 Phantom Oak



818 Sandy Oak



821 Chai Oak



828 Honey Maple



838 Toffee Oak



842 Amber Maple



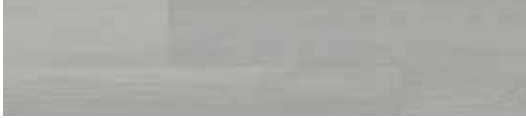
848 Hazelnut Oak



868 Stable Oak



872 Toasted Oak



917 Chimney Oak



928 Storm Oak



936 Mystic Oak



939 Rustic Oak

Specifications

Secoya 3.0 PVC Free (C2131)

DESIGN

Product Type	PVC Free Plank
Overall Thickness	3.0mm
Wear Layer	20 mil (0.5mm)
Finish	M-Force™ Ultra
Colors	17
Size	Actual & Nominal 7" x 48"
Emboss	Overall
Edge Profile	Squared Edge
Installation & Adhesive	Glue Down
Packaging	18 pcs per carton / 42 sq ft per carton

*For detailed adhesive and installation information
visit mohawkgroup.com*

PERFORMANCE

Construction	PVC Free Heterogeneous Plank
Squareness	ASTM F2421 - Passes - $\pm 0.10"$ max
Size and Tolerance	ASTM F2421 - Passes - $\pm 0.016"/$ linear foot
Thickness	ASTM F386 - Passes, as specified $\pm .005"$
Flexibility	ASTM F137 - Passes - 1" mandrel
Dimensional Stability	ASTM F2199 - Passes - 0.020"/linear foot max
Residual Indentation	ASTM F1914 - Passes, Avg less than 8%, Max Single Reading 10%
Resistance to Chemicals	ASTM F925 - Passes - No more than a slight change
Resistance to Light	ASTM F1515 - Passes, $\Delta E \leq 8$
Resistance to Heat	ASTM F1514 - Passes, $\Delta E \leq 8$

SUSTAINABILITY

Certification	FloorScore® Certified and Red List Free
Carbon	Net-Positive Carbon (Neutral +5%)

SERVICE

Warranties	Limited 20 Year M-Force™ Ultra Commercial
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For detailed warranty information visit mohawkgroup.com



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Mohawk Group

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