

Mohawk Group

Mohawk Group
160 South Industrial Blvd.
Calhoun, GA. 30701
800.554.6637
mohawkgroup.com

Hot & Heavy II

Secoya 3.0 PVC Free

Secoya 3.0 PVC Free

Discover durable, PVC Free flooring that performs. Part of the Hot & Heavy II Collection, Secoya 3.0 PVC Free resilient planks are built to withstand heavy traffic while offering easy maintenance—all on a Red List Free platform.

Featuring an array of biophilic woods and color tones, Secoya styles also offer the design flexibility of multiple platform options: 2.5mm glue down LVT, 3.0mm PVC Free, and 5.0mm loose lay LVT. With versatile plank sizes and the same high-performance attributes across all platforms, you can engineer your flooring choice to meet project priorities without changing your design.

Secoya 3.0 PVC Free reflects our commitment to transparency and healthy materials. We're proud to continue to expand our portfolio of hundreds of Red List Free flooring products, delivering sustainability without compromising on style or performance.

Learn more at mohawkgroup.com

Cover:
Secoya 3.0 PVC Free, 939 Rustic Oak

Secoya 3.0 PVC Free, 848 Hazelnut Oak

Secoya 3.0 PVC Free, 828 Honey Maple; Bolder 3.0 PVC Free, 938 Silk



Secoya 3.0 PVC Free, 872 Toasted Oak

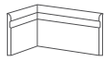


Ultra Performance and Worry Free Solutions for Any Project

Secoya 3.0 PVC Free is designed with a 20 mil heavy commercial wear layer and our premium M-Force™ Ultra technology, which delivers a complete performance system. The 3.0mm platform does not require transition strips to our EcoFlex™ Matrix backed carpet tile products, reducing installation time and costs.

M-Force™ Ultra

Hot & Heavy II features our M-Force™ Ultra technology providing exceptional scratch, stain and dent resistance, and easy maintenance for lasting beauty.



Elemental Edges
Wall Base

Elemental Edges is a portfolio of architectural and cove wall base for your finishing needs. Featuring a range of colors that coordinate with our full product line, the collection also offers 14 stocked colors in cove wall base.

better for people

better for the planet

Better for People and Planet

Our future depends on the work we do today. At Mohawk Group, commitment to our planet extends beyond just products and processes: it's how we challenge ourselves to do and be better every day, how we make decisions, how we reinvest in our people and our planet, and how we define what matters most as we work to deliver value for generations to come.

Climate Health

Beyond Carbon Neutral

Beyond Carbon Neutral
Carbon neutral PLUS an additional 5% carbon offset for a net-positive impact on the environment.

Net Zero Carbon Emissions by 2040
We've signed The Climate Pledge to be net zero by 2040 and have already started major changes to reduce our carbon footprint.

Circular Economy

End of Life Options
Salvageable/Reusable in its Entirety
Take Back Program (ReCover)

Ecosystem Health

Neutral Is Not Enough
With the holistic improvement of the life cycle of our flooring products – from full product transparency, to reduced water usage in manufacturing, to carbon neutrality and beyond – better is just the beginning.

RECOVER
RECYCLING PROGRAM

Give your old flooring a second life with our award-winning ReCover Recycling Program. We will take away flooring made by any manufacturer, recycle it for you, and provide a certificate showing your positive impact on the planet.

U.S. GREEN BUILDING COUNCIL MEMBER

Secoya 3.0 PVC Free COLORWAYS


142 Caramel Oak


148 Knotty Oak


717 Pure Maple


727 Frosted Oak


738 Phantom Oak


818 Sandy Oak


821 Chai Oak


828 Honey Maple


838 Toffee Oak


842 Amber Maple


848 Hazelnut Oak


868 Stable Oak


872 Toasted Oak


917 Chimney Oak


928 Storm Oak


936 Mystic Oak


939 Rustic Oak

Specifications

Secoya 3.0 PVC Free (C2131)

DESIGN

Product Type	PVC Free Plank
Overall Thickness	3.0mm
Wear Layer	20 mil (0.5mm)
Finish	M-Force™ Ultra
Colors	17
Size	Actual & Nominal 7” x 48”
Emboss	Overall
Edge Profile	Micro Bevel
Installation & Adhesive	Glue Down
Packaging	18 pcs per carton / 42 sq ft per carton

For detailed adhesive and installation information visit mohawkgroup.com

PERFORMANCE

Construction	PVC Free Heterogeneous Plank
Squareness	ASTM F2421 - Passes - ±0.016”/linear foot
Size and Tolerance	ASTM F2421 - Passes - ±0.016”/linear foot
Thickness	ASTM F386 - Passes, as specified ± .005”
Dimensional Stability	ASTM F2199 - Passes - 0.020”/linear foot max
Residual Indentation	ASTM F1914 - Passes, Avg less than 8%, Max Single Reading
Resistance to Chemicals	10% ASTM F925 - Passes - No more than a slight change
Resistance to Light	ASTM F1515 - Passes, $\Delta E \leq 8$
Resistance to Heat	ASTM F1514 - Passes, $\Delta E \leq 8$

SUSTAINABILITY

Carbon	Net-Positive Carbon (Neutral +5%)

SERVICE

Warranties	Limited 20 Year M-Force™ Ultra Commercial

For detailed warranty information visit mohawkgroup.com

RECOVER
RECYCLING PROGRAM

Give your old flooring a second life with our award-winning ReCover Recycling Program. We will take away flooring made by any manufacturer, recycle it for you, and provide a certificate showing your positive impact on the planet.