



Color Balance



New, visually intense Color Balance from Mohawk Group marries texture and color in a tufted plank rich with inspiration for modern installations. Global art, fashion and architecture have helped spark fresh interest in color blocking, multi-color hues and texture interplay. Color Balance's broad palette of 24 colorways gives designers endless options through color choice and texture orientation for accents or wall-to-wall installations. Use warm and cool neutrals balanced against vibrant accents for branding, way finding or indicating gradients. Color Balance is art underfoot.



Cover: Color Balance 141 Sunlight, 252 Solar, 373 Atomic, 565 Flame, 566 Electric, 641 Punchy, 655 Tropic, 656 Jungle, 839 Bone, 847 Sand, 859 Roasted, 945 Nickel, 949 Concrete (Random Installation)





## Color Balance Colorways



141 Sunlight



252 Solar



373 Atomic



444 Mystic



484 Blossom



545 Aquarius



556 Filtered



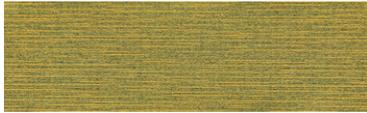
565 Flame



566 Electric



575 Nightshade



641 Punchy



655 Tropic



656 Jungle



839 Bone



847 Sand



859 Roasted



878 Chestnut



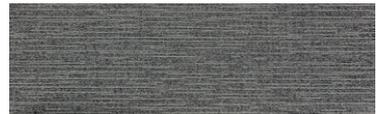
937 Optic



945 Nickel



949 Concrete



959 Bedrock



969 Titanium



979 Magnetic



989 Shadow





Color Balance 252 Solar, 373 Atomic, 545 Aquarius, 556 Filtered, 969 Titanium (Herringbone Installation)

# Beyond Carbon Neutral



## 2022

All products carbon neutral

PLUS an additional 5% for a net-positive impact on the climate

## 2040

Net zero carbon emissions

We've signed The Climate Pledge to be net zero in emissions by 2040 and have already started major changes to reduce our carbon footprint.

Neutral is not enough.

With our holistic improvement of the life cycle of our flooring products — from full product transparency, to reduced water usage in manufacturing, to carbon neutrality and beyond — better is just the beginning.

THE  
CLIMATE  
PLEDGE



Better for our world means doing more to stop and reverse climate change.



# Duracolor® Tricolor FIBER

Building upon the trusted Duracolor promise with over 100 million yards installed since 1992, new Duracolor Tricolor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricolor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



## FOREVER STAIN FREE

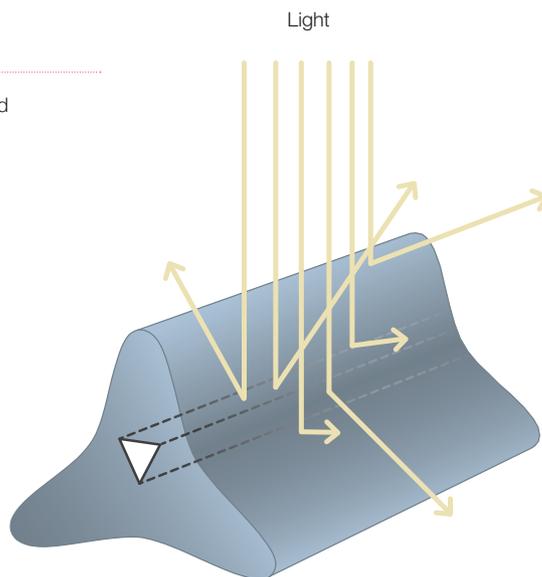
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricolor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

## FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

## FOREVER SUSTAINABLE

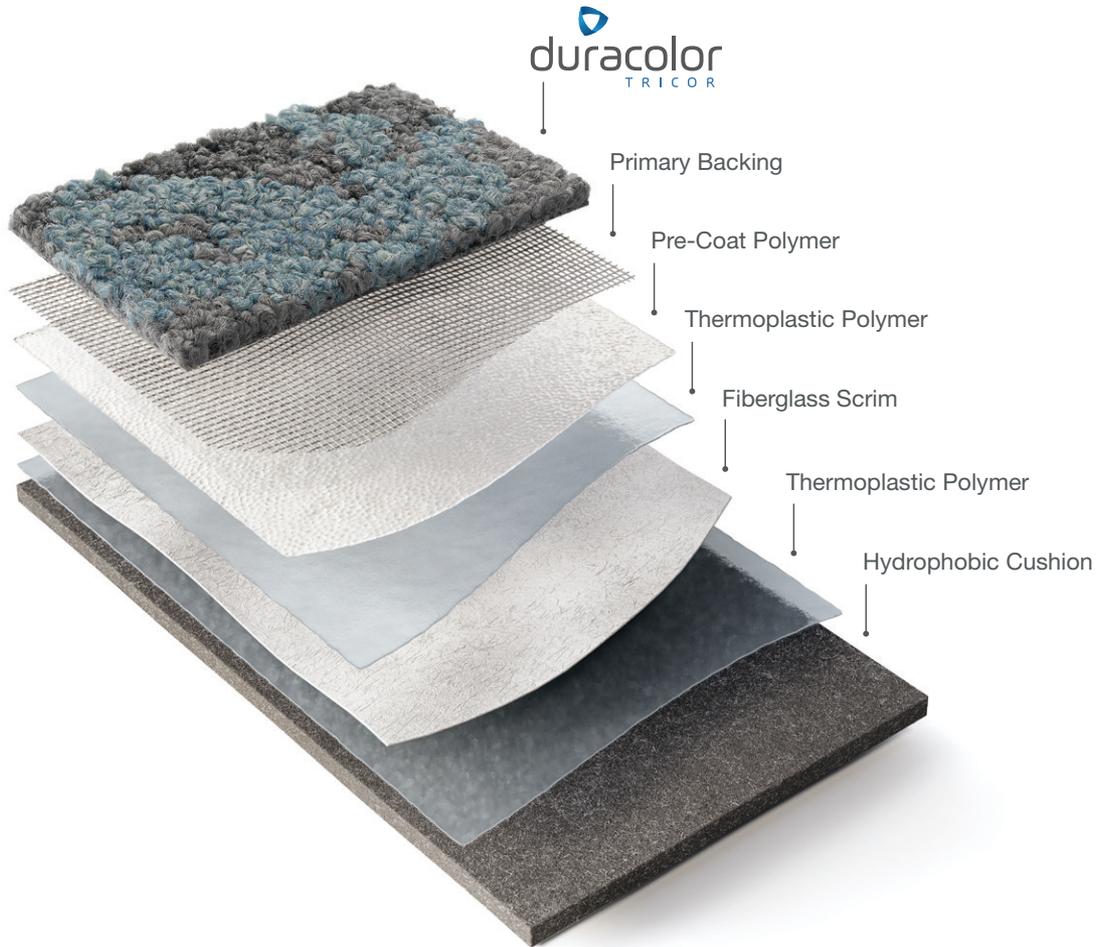
- Made with a minimum of 70% recycled content\*\*
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

\* See Mohawk Group official warranty documents for further details at mohawkgroup.com

\*\*Recycled content claim third party verified by SCS Global Services



## EcoFlex™ ONE

ALL-IN-ONE FLOORING SOLUTION

Every element in the EcoFlex ONE construction has purpose, and combined they form the industry's leading modular carpet solution. The hydrophobic PET cushion, backing layers, and Duracolor Tricolor fiber are engineered with your end-goals in mind: to optimize your investment, be sustainably made, and provide a better occupant experience.

### KEY FEATURES

- Better Acoustics
- Enhanced Comfort & Safety
- Worry-Free Installation
- Simplified Maintenance
- NSF 140 Platinum
- Carbon Neutral +5%
- Limited Lifetime Warranty

EcoFlex™ ONE is a unified solution to the wide range of needs in your spaces. This advanced backing system improves every aspect of comfort and acoustics while eliminating moisture testing—all with a lighter environmental footprint that is carbon neutral plus an additional 5% offset. Tested and proven, EcoFlex™ ONE is the holistic solution for human-centric environments.



# Elemental Edges Finishing Accessories



At Mohawk Group we believe in providing project solutions that are easy to select and readily available. Elemental Edges is a complete portfolio of free-to-ship accessories for all your flooring installation and finishing needs. The program is offered in 14 QuickShip colors that coordinate perfectly with our full suite of soft and hard surface products.

Explore more by visiting [mohawkgroup.com/products/elemental-edges](https://mohawkgroup.com/products/elemental-edges)



## Wall Base



Seamlessly coordinate your wall base and Mohawk Group floor covering from our variety of QuickShip wall base offerings.

### AVAILABLE IN

- Rubber
- Vinyl
- 4" or 6" in height
- Cove or straight
- 4' lengths or 96' & 120' rolls
- 1/8" gauge
- .080" gauge (4" Cove vinyl)



## Installation Accessories



Add a functional finishing touch to your coordinated color scheme with Mohawk Group installation accessories. Proprietary Rubber formulations are shrink and crack-proof, and won't fade, even in direct sunlight.

### CHOOSE FROM

- Universal Transitions
- Reducers
- Adaptors
- Cove Stick



## Stair Solutions



Specify 12.5" regular tread or 20" integrated tread/riser, available in 48" and 72" lengths. Round and hammered finishes are available with standard square nose. All profiles are available with or without visually impaired strips.

### CHOOSE FROM

- Stair Treads
- Resilient Landing Tiles
- Risers
- Nosings



## Architectural Wall Base

Complement your space with the rich detail of Elemental Edges Architectural Wall Base, offered in a variety of designs, sizes and running line colors. Superior performance and durability allowing your project finishes to remain remarkable.

### AVAILABLE IN

- 8 design profiles
- 14 color-coordinated options

# Specifications

## Color Balance GT405

### DESIGN

Size	12" x 36" (.3048m x .9144m)
Surface Appearance	Textured Patterned Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Installation Methods	Monolithic / Monolithic Stepping / Half-Lap / Brick Ashlar / Random / Herringbone / BasketWeave / Plank Half-Lap
Colors Available	24

### PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
GSA Stain Release Technology	Passes
Soil Release Technology	EcoSentry Soil Protection
Backing Material	EcoFlex™ ONE
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

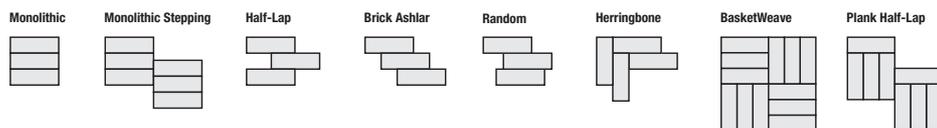
### SUSTAINABILITY

Certification	Living Product Challenge Petal Certified; Declared Red List Free
Indoor Air Quality	Green Label Plus Certified #1171
NSF 140	Platinum
Carbon	Net Positive Carbon (Neutral +5%)
Water	Net Positive Water (Neutral +5%)

### SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
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Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the

Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)



877-3RE-CYCL

Produced with recycled materials



Mohawk Group

Mohawk Group  
160 South Industrial Blvd.  
Calhoun, GA. 30701  
800.554.6637  
[mohawkgroup.com](http://mohawkgroup.com)

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