

**ASSEMBLY INSTRUCTIONS**  
**ITEM NO :2397 MONTE CARLO**

**Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.**

**1) The top arm pads can be found inside of the arm frame**

**2) The Power Cord(s) Can be found attached to the Power Mechanism Motor**

**Step 1 Pre Assemble the Top Arm Pads**

\*Remove the Arm Pads(E/F), Note that the hardware required to attach each arm pad(E/F) is attached to the bottom of each arm pad(E/F)

\* Remove the Power Cord from each Power Motor and set aside to be used later

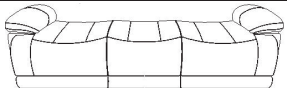






\*Attached the 2 threaded bolts(G) to the pre located T-nuts (H)in each arm pad(E/F). Insert the threaded bolt(G) approximately ¼ inch

\*Repeat the above for the other arm pad(E/F)

**Step 2**

\*Turn the base of the product upright so the front of the arms (E/F) are facing up.

Be careful to assure the product is stable before moving forward with attaching each arm pad(E/F)

TOOLS REQUIRED : NO TOOLS REQUIRED			
PART LIST			
NO	Description	Sketch	Quantity
A	Body		1
B	Left back		1
C	Center back		1
D	Right back		1
E	Left top arm		1
F	Right top arm		1
I	Power cord		2



**Step 3**

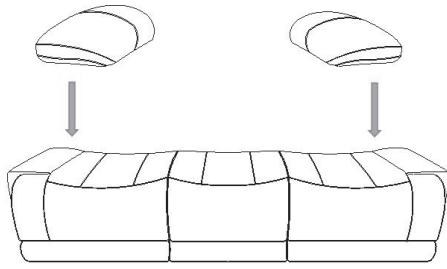
\*Make sure the label marked front is in the correct position. Align the threaded bolts(G) in the slots located in the top of the arm. Firmly push the arm pad(E/F) until it is resting on the top of the arm

\*You should be able to visually locate the threaded bolts(G) inside the arm frame. Using the wing nuts(H) supplied with each arm pad(E/F) , Thread both wing nuts (H)first, then tighten each wing nut (H)to securely hold the arm pad in place. Be careful not to over tighten

\* Repeat the above to attach the other arm pad(E/F) to the top arm

When both Arm Pads (E/F)are securely attached then carefully position the base of your product upright to attach the KD Backs(B/C/D)

HARDWARE LIST				
No	Description	Sketch	Size	Quantity
G	Threaded bolt		Φ6*40mm	4
H	Wing Nuts			4
Top arm pads and hardware are packaged inside of the arm frames				



#### Step 4

\*Position the back(B/C/D) of your recliner with the KD receiver positioned over the mechanism

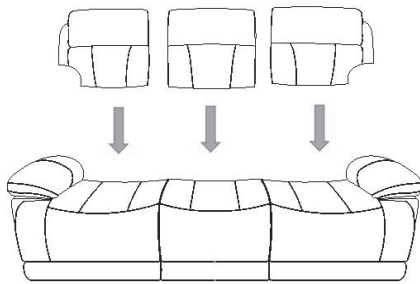
#### Step 5

\*Check to assure both sides of the mechanism are positioned inside of the KD receiver on the back frame, pushing in a downward motion from the top of the back frame until a clicking sound is heard.

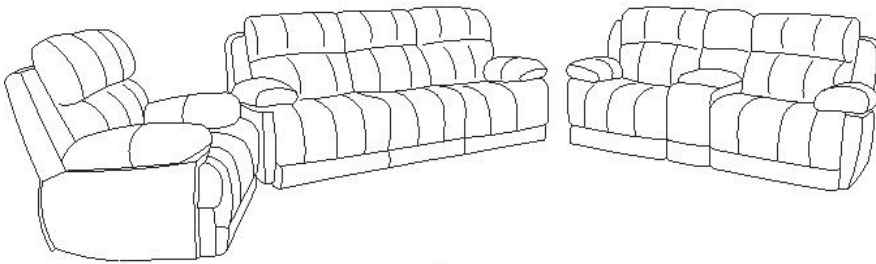
\*Attach the leadwire found at the bottom of each motion back to the leadwire at the rear of each seat. Make sure to use the lock to assure the connection will not come loose during use

\*Attach each outside back to the bottom rear of each seat rail with the pre attached velcro

Step 5



After attaching each KD back, attach the power cord(s) to the power outlet at the rear of each arm (Sofa & Loveseat) . Only 1 power cord is used for the Power Recliner



Your product will look simialr to this when assembly is complete

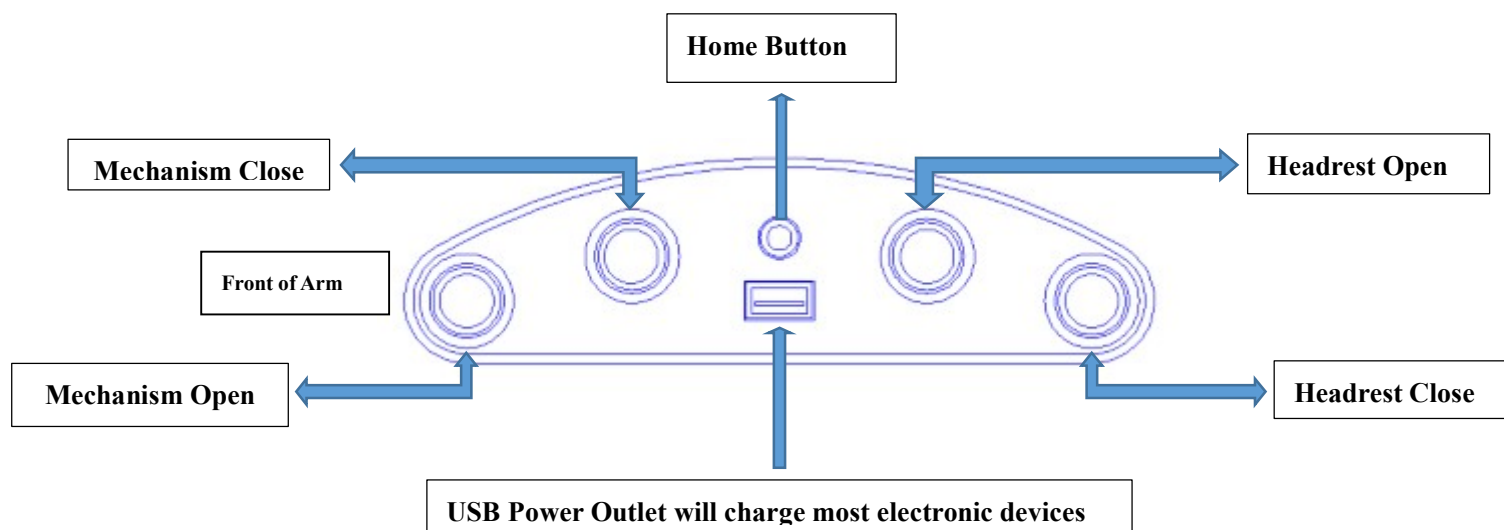
**Note: To help prevent shock and or damage to your product only plug the power cord into a grounded outlet**  
**The toggle switch at the rear of the arm will illuminate red when the product has power.**

MADE IN VIETNAM

## Operating Instructions for Style Monte Carlo (2397)

**Caution:** Read the Important instructions below before operating your power mechanized equipment

**Do not allow children to play on or operate this power mechanized equipment**



**Care should always be taken to assure there is nothing in the path of the mechanism before and during operation**

### **Open and Close Buttons**

The open and close buttons will operate the function noted above by simply touching the button. To stop the mechanism in your desired position simply remove your finger from the button

### **Home Button**

The Home button will close/return both the headrest and reclining mechanism to the closed position at the same time simply by pressing on the button. To stop the functions simply remove your finger from the button

12-9-17