

**ASSEMBLY INSTRUCTIONS
ITEM NO :1323 & 1323P BRISCO**

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.

The top arm pads can be found packaged inside of the arm frame

Step 1 Pre Assemble the Top Arm Pads

*Remove the Arm Pads(E/F), Note that the hardware required to attach each arm pad(E/F) is attached to the bottom of each arm pad(E/F)

*Attached the 2 threaded bolts(G) to the pre located T-nuts in each arm pad(E/F). Insert the threaded bolt(G) approximately ¼ inch

*Repeat the above for the other arm pad(E/F)

Step 2 Position the body for assembly

*Turn the base of the product upright so the front of the arms are facing up.

Be careful to assure the product is stable before moving forward with attaching each arm pad(E/F)

Step 3 Attaching the Arm Pads

*Make sure the label marked front is in the correct position. Align the threaded bolts(G) in the slots located in the top of the arm. Firmly push the arm pad(E/F) until it is resting on the top of the arm

*You should be able to visually locate the threaded bolts(G) inside the arm frame. Using the wing nuts(H) supplied with each arm pad(E/F) , Thread both wing nuts (H)first, then tighten each wing nut (H)to securely hold the arm pad in place. Be careful not to over tighten
* Repeat the above to attach the other arm pad(E/F) to the top arm

When both Arm Pads (E/F)are securely attached then carefully position the base of your product upright to attach the KD Backs(B/C/D)

TOOLS REQUIRED : NO TOOLS REQUIRED

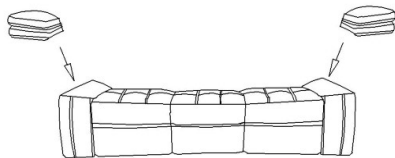
PART LIST

NO	Description	Sketch	Quantity
A	Body		1
B	Left Facing Back		1
C	Center back		1
D	Right Facing Back		1
E	Left top arm pad		1
F	Right top arm pad		1

HARDWARE LIST

No	Description	Sketch	Size	Quantity
G	Threaded bolt		Φ6*40mm	4
H	Wing Nuts			4

Top arm pads and hardware are packaged inside of the arm frames

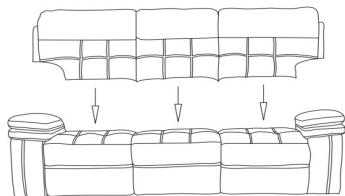


Step 4 Attaching the Inside Backs

Position the back(B/C/D) of your recliner with the KD receiver positioned over the mechanism as pictured below. Check to assure both sides of the mechanism post are positioned inside of the KD receivers on the back frame. Push in a downward motion from the top of the back frame until a clicking sound is heard. Once the back is securely attached you can attach the outside back to the bottom of the base frame using the preattached velcro

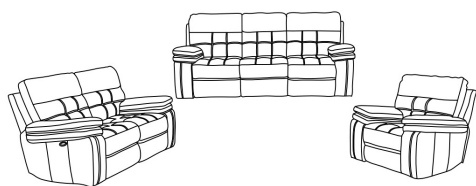
Step 5 Attaching the Inside Backs

Repeat step 4 above until all of the backs of your motion product is attached



Do Note Plug the power source into a power outlet until your product is completely assembled and position where you intend to use it

After assembly is complete your product should look as seen below.



Note: If your product is power operated, make sure to plug the power transformer into a grounded outlet

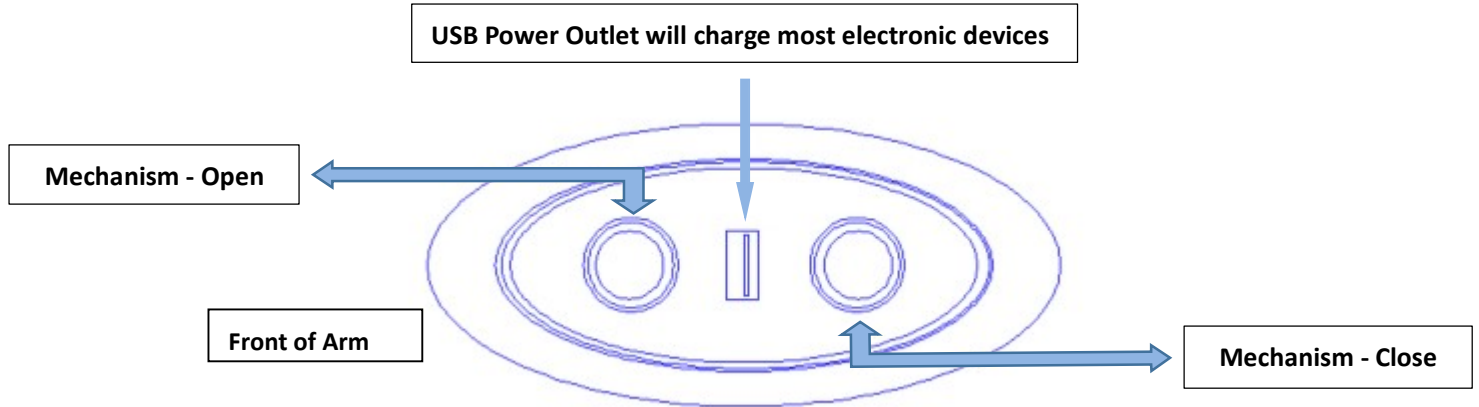
**Caution: Read the Operating Instruction supplied before operating your power mechanized equipment
Do not allow children to play on or operate this power mechanized equipment**

MADE IN CHINA

Operating Instructions for Style Brisco (1323)

Caution: Read the Important instructions below before operating your power mechanized equipment

Do not allow children to play on or operate this power mechanized equipment



Care should always be taken to assure there is nothing in the path of the mechanism before and during operation

Open and Close Buttons

The open and close buttons will operate the power reclining mechanism simply touching the button. To stop the mechanism in your desired position simply remove your finger from the button

12-9-17