



AMERICAN SIGNATURE, INC.

ASSEMBLY INSTRUCTIONS

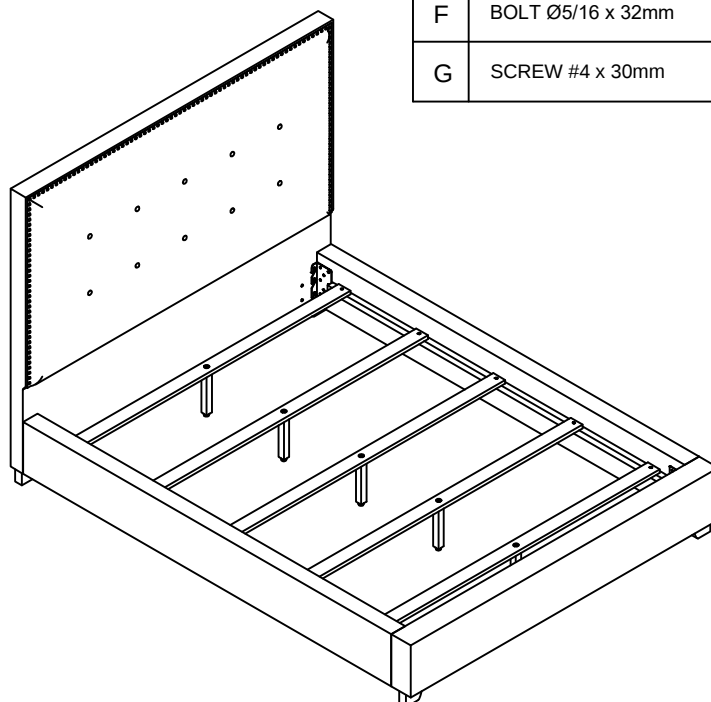
ITEM NO: 9407NQ6YBQXCIX - QUEEN UPH 68 HB-CATER CARBN
 9407NQ6YDIANAXDUR - QUEEN UPH 68 HB-CARTER NATRL
 9407NQ6YNEVPURDUR - QUEEN UPH 68 HB-CARTER PURE
 9407NQZ0BQXCIX - QUEEN UPH 56 HB-CATER CARBN
 9407NQZ0DIANAXDUR - QUEEN UPH 56 HB-CARTER NATRL
 9407NQZ0NEVPURDUR - QUEEN UPH 56 HB-CARTER PURE
 9407NQ2ZBQXCIX - QN UPH FB/RL/SLT-CARTER CARBN
 9407NQ2ZDIANAXDUR - QN UPH FB/RL/SLT-CARTER NATRL
 9407NQ2ZNEVPURDUR - QN UPH FB/RL/SLTS-CARTER PURE



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment

PART LISTS / HARDWARE LISTS

CARTON ONE				CARTON TWO			
NO.	DESCRIPTION	SKETCH	Q'TY	NO.	DESCRIPTION	SKETCH	Q'TY
1	HEADBOARD PANEL		1 PC	2	BUN FEET		2 PCS
2	BUN FEET		2 PCS	3	FOOTBOARD		1 PC
A	ALLEN KEY 4 X 60 MM		1 PC	4	SLAT (18*67*1940mm)		5 PCS
B	STRAIGHT ALLEN KEY 4mm		1 PC	5	SUPPORT LEG (30*30*160mm)		5 PCS
C	SPRING WASHER Ø5/16 x 13mm		2 PCS	6	SIDE RAIL		2 PCS
D	FLAT WASHER Ø5/16 x 19mm		2 PCS	A	ALLEN KEY 4mm		1 PC
E	BOLT Ø5/16 x 55mm		2 PCS	B	STRAIGHT ALLEN KEY 4mm		1 PC
				C	SPRING WASHER Ø5/16 x 13mm		14 PCS
				D	FLAT WASHER Ø5/16 x 19mm		14 PCS
				E	BOLT Ø5/16 x 55mm		2 PCS
				F	BOLT Ø5/16 x 32mm		12 PCS
				G	SCREW #4 x 30mm		10 PCS



PHILLIPS SCREWDRIVER
(NOT PROVIDED)





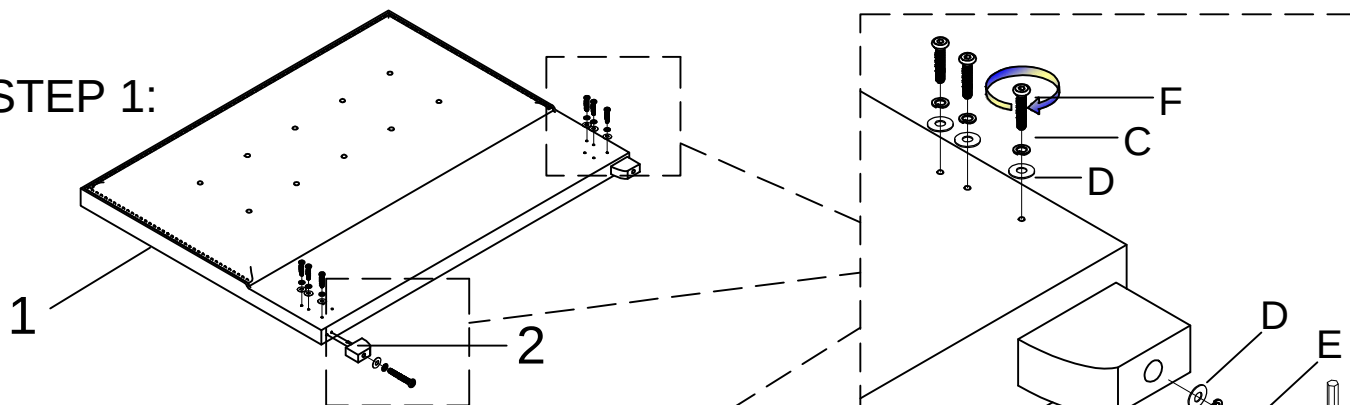
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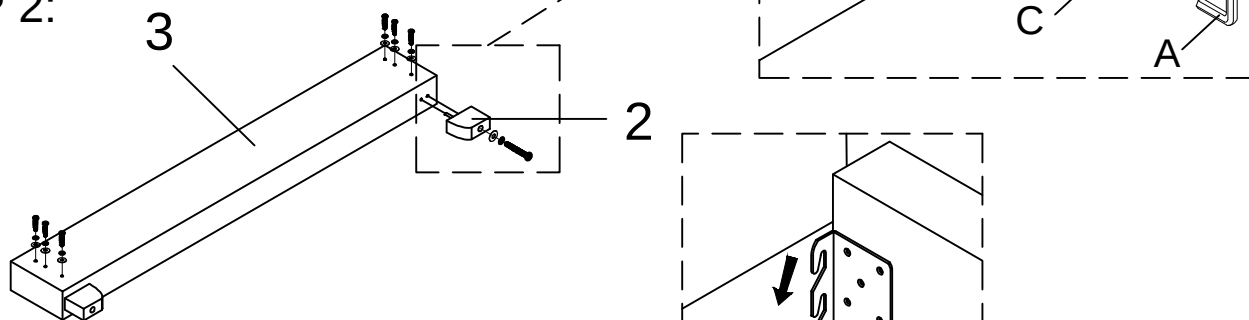
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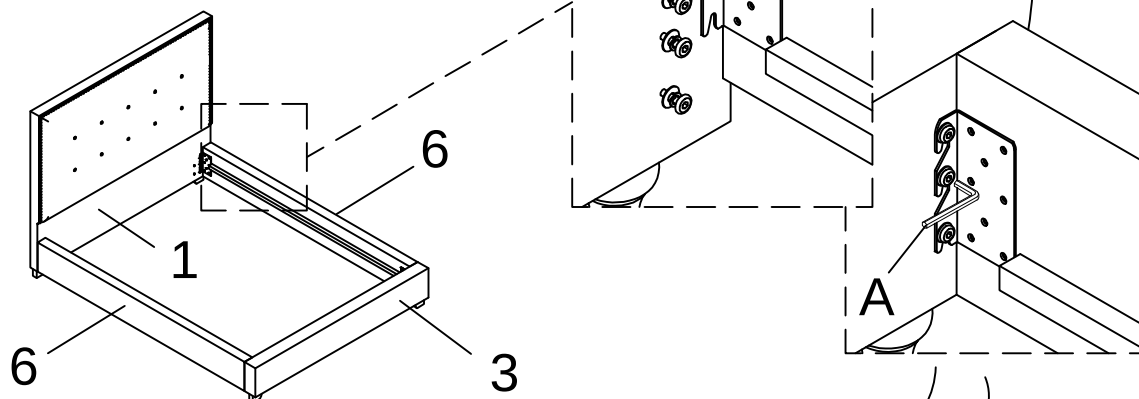
STEP 1:



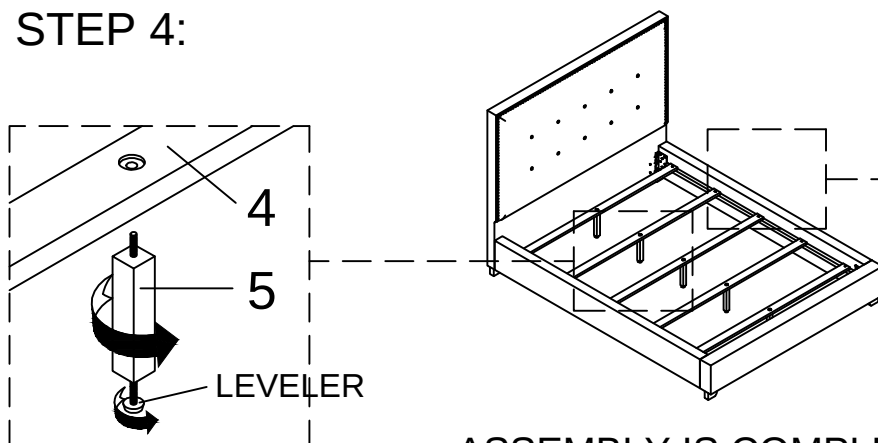
STEP 2:



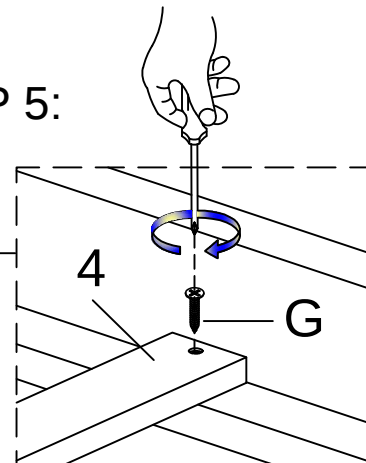
STEP 3:



STEP 4:



STEP 5:



ASSEMBLY IS COMPLETED