

## ASSEMBLY INSTRUCTIONS

### ITEMS NO. & DESCRIPTION

23341 ENTERTAINMENT TV CONSOLE W / DOOR

23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

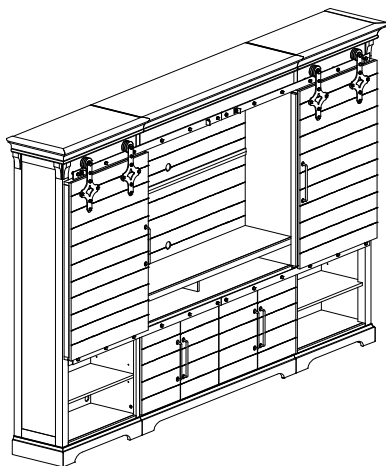
23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

**Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment. Separate and count all parts, comparing to the Parts and Hardware Lists.**

### Parts List

No.	Description	Sketch	Quantity	No.	Description	Sketch	Quantity
A1	Left-Hand Pier		1	E	Back Panel Rail		1
A2	Right-Hand Pier		1	F	Top Back Rail		1
B	TV Console		1	G1	Left-Hand Door (handle is installed on back side for shipping)		1
C	Bridge		1	G2	Right-Hand Door (handle is installed on back side for shipping)		1
D	Back Panels		2				



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23343 ENTERTAINMENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER




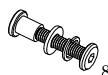
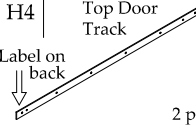
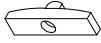
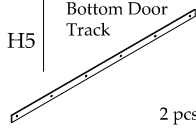

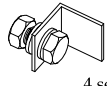
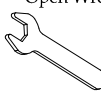
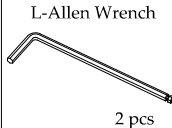
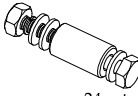
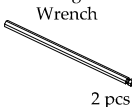
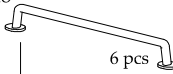



23349 ENTERTAINMENT RIGHT PIER

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### Hardware List

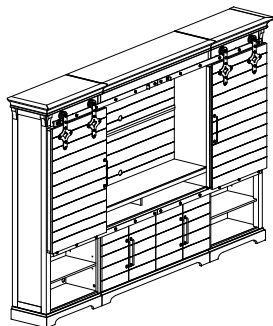
### All hardware packaged with TV Console

No.	Description, Sketch & Quantity	Parts Description	Quantity	No.	Description, Sketch & Quantity	Parts Description	Quantity
H1	Allen Head Bolt  6 pcs	Ø6 x 35 Allen Head Bolt	6	H10	Hex Bolts / Washers / Nuts  8 sets	Ø8 x 40 Hex Head Bolt	8
H2	Hardware Screw  12 pcs	Ø4 x 25 Machine Screw used to attach the Door Bar Pulls onto the inside of the doors for shipping	12			Ø8 Hex Nut	8
H3	Connector Bolt Set  8 sets	Ø6 x 25 Allen Head Bolt	8			Ø8 Spring Washer	8
		Ø9 x 15 Barrel Nut	8			Ø8 Flat Washer	16
		Ø6 Spring Washer	8				
		Ø6 Flat Washer	8				
H4	Top Door Track  2 pcs	Top Bar 1575 x 50 x 5 Note: The end of the Bar with the label attached to the back of the bar mounts towards the outside edge of the Pier.	2	H11	T-Wood Block  2 pcs	T-Wood Block	2
H5	Bottom Door Track  2 pcs	Bottom Bar 1575 x 50 x 5	2	H12	Spacer Block  2 pcs	Spacer Block 8 x 40 x 40mm	2
H6	Door Stop Set  4 sets	Ø8 x 20 Hex Head Bolt	4	H13	Open Wrench  2 pcs	13mm Open Wrench	2
		Ø8 Hex Nut	4				
		Ø8 Spring Washer	4	H14	L-Allen Wrench  2 pcs	4mm	2
		Ø8 Flat Washer	8				
		L-Door Stop 3 x 30 x 30	4				
H7	Bolt & Sleeve Set  24 sets	Ø8 x 80 Hex Head Bolt	24	H15	Straight Allen Wrench  2 pcs	4mm x 4" long	2
Ø8 Hex Nut	24						
Ø8 Spring Washer	24						
Ø8 Flat Washer	72						
H8	Door Bar Pull  6 pcs	Steel Sleeve Ø8 ID x 38 long x 12 OD	24	H16	Furniture Tipping Restraint  3 pcs	The Furniture Tipping Restraint is stapled to the back of the TV Console and both Piers	3
H9	Roller Assembly  4 sets			H17	Plug  16	Plugs to insert in holes to cover hardware	16

Page 2 of 12

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MADE IN VIET NAM



## ASSEMBLY INSTRUCTIONS

### ITEMS NO. & DESCRIPTION

23341 ENTERTAINMENT TV CONSOLE W / DOOR

23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

### IMPORTANT

In order to properly set-up and assemble the complete Union City Entertainment Wall System, the following steps should be followed. Listed directly below are the basic steps but the detailed instructions given on the following pages must be referenced for more complete set-up instructions. Two people are required in order to safely and properly assemble the Wall System.

*Note: While unpacking each piece check all packaging materials for small parts which may have come loose during shipping. Do not discard any packaging materials until all parts and hardware have been accounted for.*

**Step 1:** Unpack the TV Console and move it to be near the wall where it will be used in the room. There should be a couple inches left between the TV Console and wall. Attach the wood rail for the Back Panel across the top back edge. Check for proper alignment of all doors. The hinges can be adjusted if necessary to fine-tune the door fit. Refer to detailed hinge adjustment procedures on a following page.

**Step 2:** Unpack each Pier Cabinet. Attach a T-Block to the back of each Pier Cabinet and carefully move to the ends of the TV Console. Check that the top and base moldings of the Pier and Console are in line with each other. There are levelers mounted underneath the front corners of the TV Console and Pier Cabinets which can be used to align the TV Console and Pier Cabinets.

**Step 3:** In order to minimize the risk of the Wall System accidentally tipping forward and causing major injury and damage, it is highly recommended that the Wall System be anchored to the wall behind using the Anti-Tip Restraint Kits attached to the back of each Pier Cabinets. Follow the instructions on the Tip Restraint package for mounting but do not connect until the Wall System has been completely set up.

**Step 4:** Connect the Pier Cabinets to the ends of the TV Console using the Bolts and Washers provided.

**Step 5:** Unpack the Bridge and Back Panels. Carefully stand the Back Panels on their end, leaning against the wall behind the TV Console. Installing the Back Panels will be the last step in setting up the wall system.

**Step 6:** Using two people very carefully position the Bridge between the Pier Cabinets, resting the wood cleat on each end of the Bridge on the ledge on the side of the Piers, and connect units together with the Bolts and Washers.

**Step 7:** Install both pieces of Bottom Door Track across the front of both Pier Cabinets and TV Console.

**Step 8:** Install only one piece of the Top Door Track at the top of the Left Pier Cabinet and onto the Bridge. Do not install any Door Stops. The second Top Door Track will be mounted after the Doors are installed.

**Step 9:** Attach the Door Roller Assemblies to both Doors but do not fully tighten the Bolts because adjustments will be made after the doors are hung. Assemble the Door Bar Pulls to the outside of the Upper and Lower Doors.

**Step 10:** Slide the Left Hand Door onto the Top Door Track and Bottom Door Track, sliding the door all the way to the left end until it stops. Slide the Right Hand Door onto the Top Door Track and Bottom Door Track and slide till it bumps the Left Hand Door.

**Step 11:** Install the other Top Door Track onto the Right Hand Pier and across the Bridge as in previous Step.

**Step 12:** Slide the doors apart.

**Step 13:** To set the Door tracking, place the two Door Spacers between the top edge of the Left Hand Door and bottom edge of the Top Door Track. Hold down on each Door Roller while also lifting the Door. Tighten the Bolts securing the Door Roller Assembly to the Door. Repeat for the Right Hand Door.

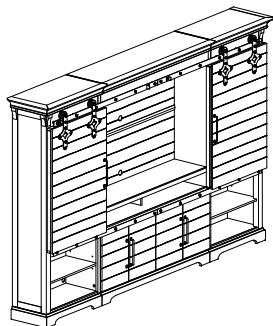
**Step 14:** Slide both Doors together to check for proper alignment and for cracks between the doors from the top to the bottom. If the Doors are not aligned correctly, loosen the bolts attaching one of the Rollers, making necessary adjustments and retighten the bolts.

**Step 15:** Install all four Door Stops onto the Top Door Track.

**Step 16:** Install the Back Panels and perform the final steps connecting the Anti-Tip Restraints to the wall.

**Note:** In order to have better access to the back side of the cabinets to make necessary wiring connections, it is suggested that electronic equipment may need to be installed prior to the Back Panels being installed.

This set of Assembly Instructions along with the wrenches should be kept, in order to maintain and disassemble the units if necessary.



## ASSEMBLY INSTRUCTIONS

### ITEMS NO. & DESCRIPTION

23341 ENTERTAINMENT TV CONSOLE W / DOOR

23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

23349 ENTERTAINMENT RIGHT PIER

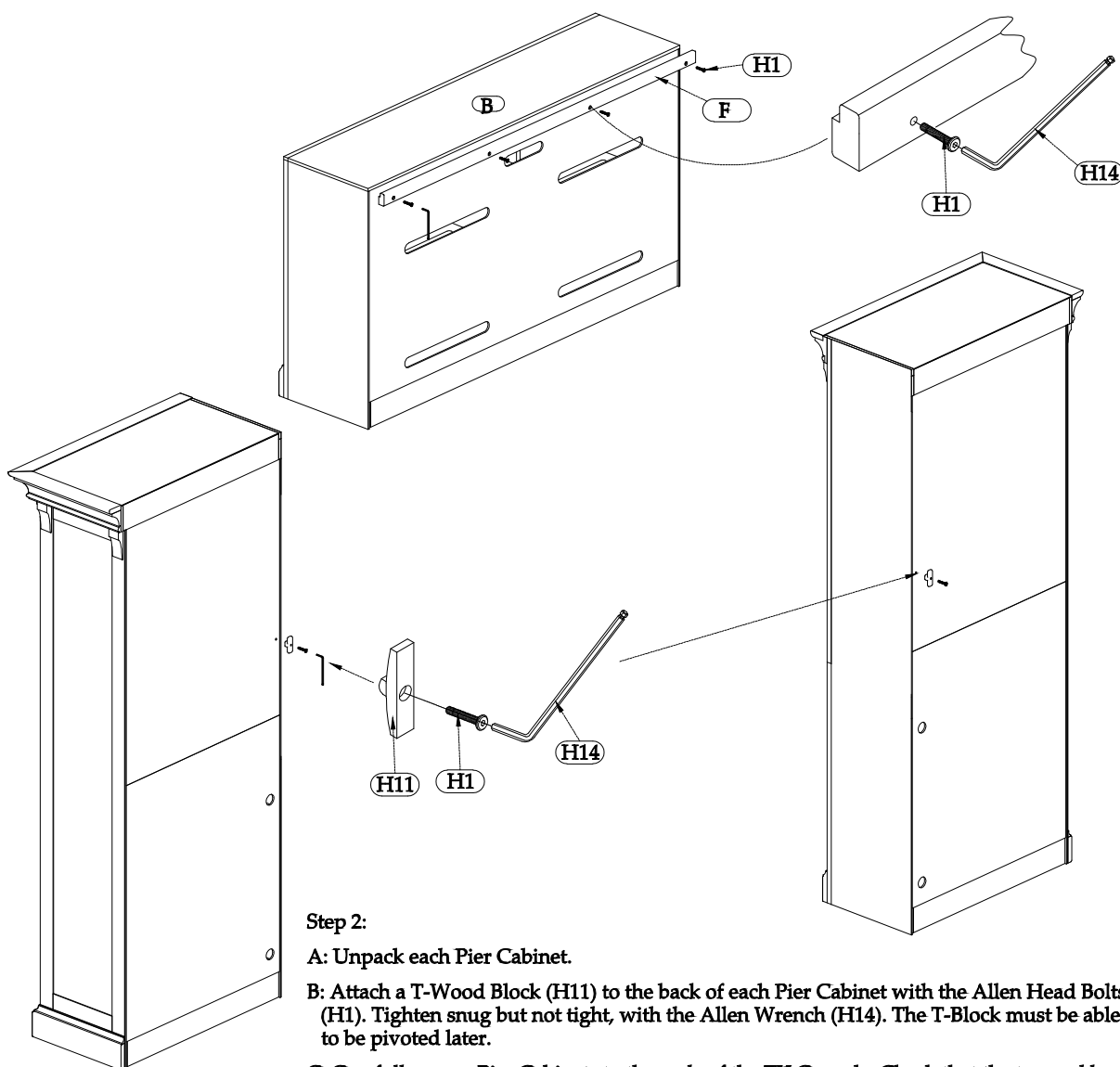
## COLLECTION: UNION CITY

### Step 1:

A. Unpack the TV Console (B) and move it to be near the wall where it will be used in the room. There should be a few inches left between the TV Console and wall.

B. Attach the Top Back Rail (F) for the Back Panel across the top back edge of the Console, using the Allen Head Bolts (H1). Tighten with the L-Allen Wrench (H14).

Check for proper alignment of all doors. The levelers located underneath the front corners can be adjusted if necessary to compensate for uneven flooring by carefully tilting the TV Console towards the wall while another person reaches underneath the front corners and adjusts the levelers, screwing in or out as required.

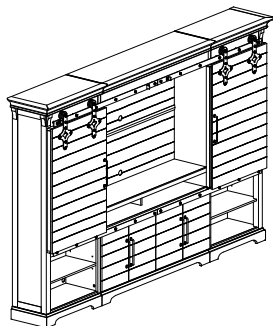


### Step 2:

A: Unpack each Pier Cabinet.

B: Attach a T-Wood Block (H11) to the back of each Pier Cabinet with the Allen Head Bolts (H1). Tighten snug but not tight, with the Allen Wrench (H14). The T-Block must be able to be pivoted later.

C: Carefully move Pier Cabinets to the ends of the TV Console. Check that the top and base moldings of the Pier and Console are in line with each other. There are levelers mounted underneath the front corners of the TV Console and Pier Cabinets which can be used to align the TV Console and Pier Cabinets if needed.



## ASSEMBLY INSTRUCTIONS

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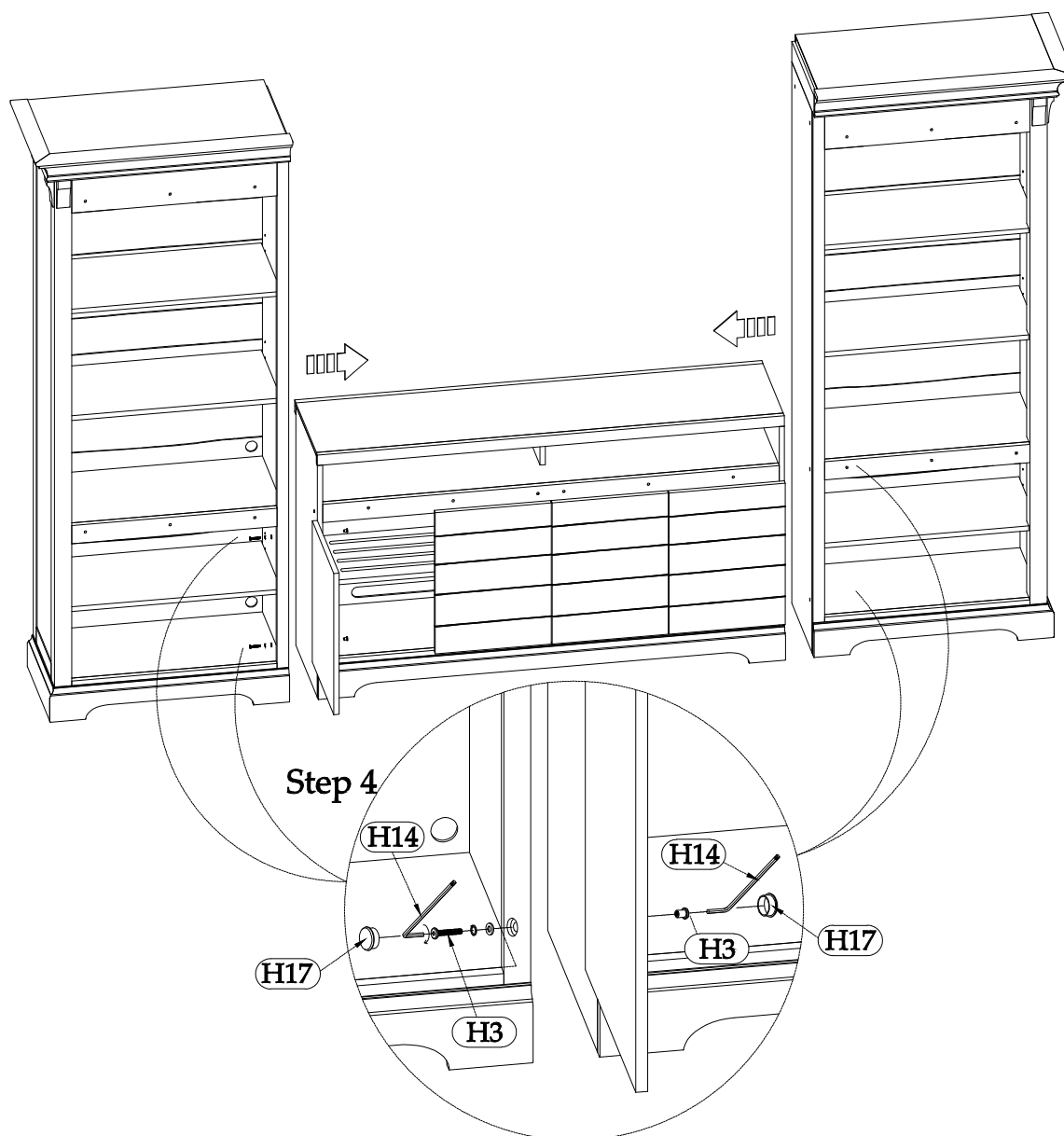
23341 ENTERTAINMENT TV CONSOLE W / DOOR

23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

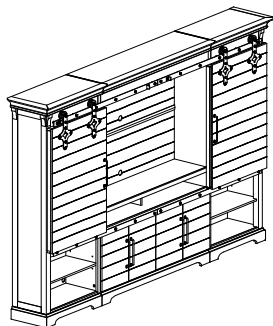
23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY



**Step 3:** In order to minimize the risk of the Wall System accidentally tipping forward and causing personal injury and damage, it is highly recommended that the Wall System be anchored to the wall behind using the Furniture Tipping Restraints attached to the back of each Pier Cabinet and TV Console. Follow the instructions on the Tip Restraint package for mounting but do not connect the straps until the Wall System has been completely set up.

**Step 4:** Connect the Pier Cabinets to the ends of the TV Console using the Connector Bolt Set (H3). Tighten with the Allen Wrenches (H14) and cover with Plugs (H17).



## ASSEMBLY INSTRUCTIONS

### ITEMS NO. & DESCRIPTION

23341 ENTERTAINMENT TV CONSOLE W / DOOR

23343 ENT BRIDGE & BACK PANEL

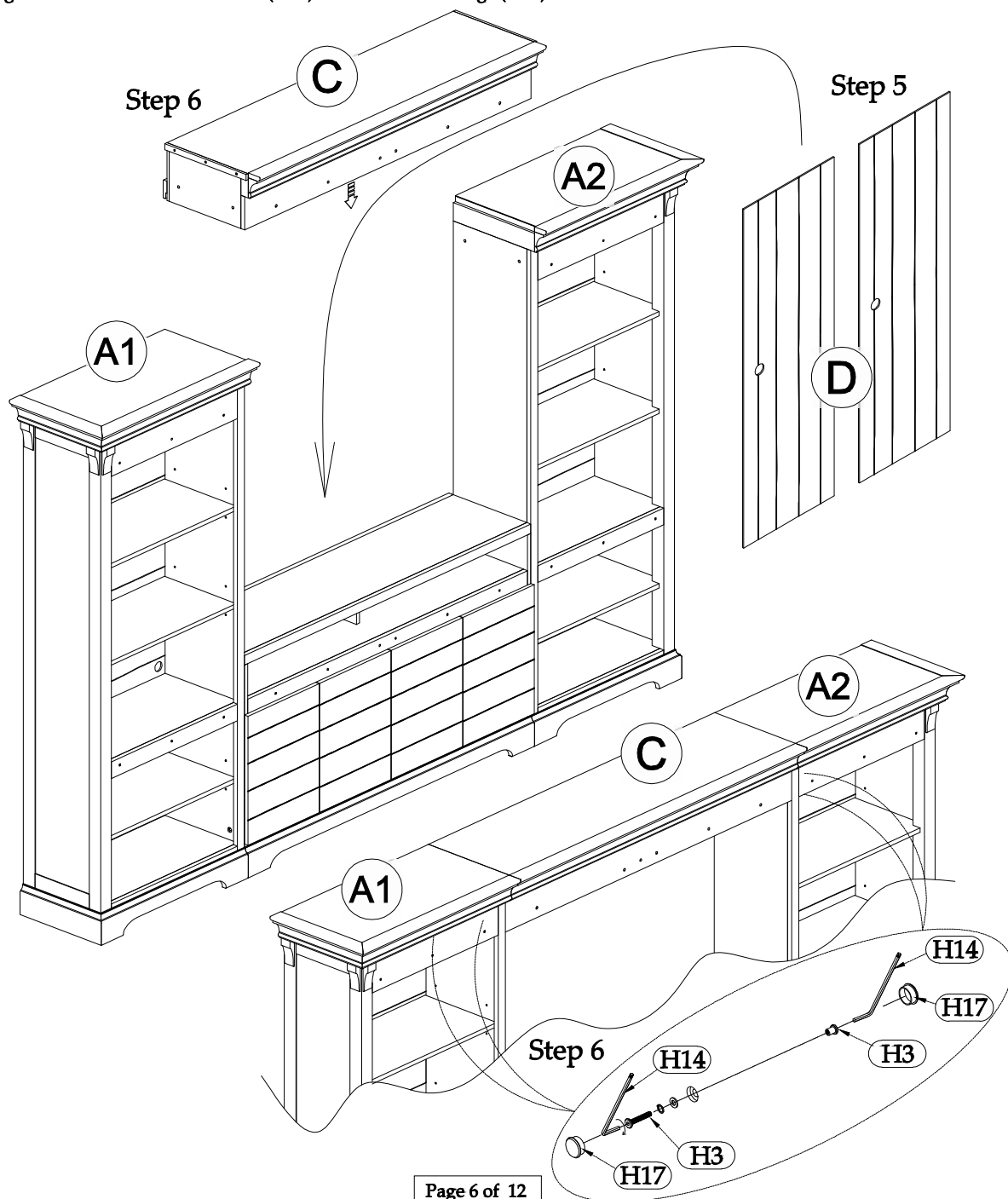
23348 ENTERTAINMENT LEFT PIER

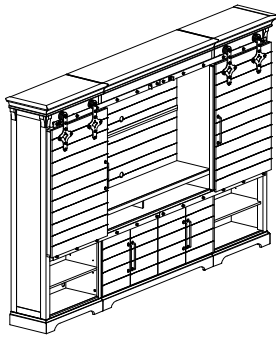
23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

**Step 5:** Unpack the Bridge and Back Panels. Carefully stand the Back Panels on their end, leaning against the wall behind the TV Console. Installing the Back Panels will be the last step in setting up the wall system.

**Step 6:** Using two people very carefully position the Bridge between the Pier Cabinets, resting the wood cleat on each end of the Bridge on the ledge on the side of the Piers, and connect units together using the Connector Bolt Set (H3). Tighten with the Allen Wrenches (H14) and cover with Plugs (H17)





## ASSEMBLY INSTRUCTIONS

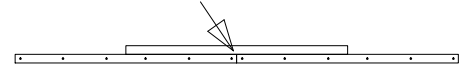
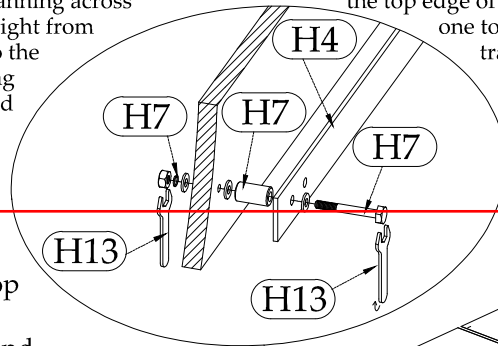
### ITEMS NO. & DESCRIPTION

- 23341 ENTERTAINMENT TV CONSOLE W / DOOR
- 23343 ENT BRIDGE & BACK PANEL
- 23348 ENTERTAINMENT LEFT PIER
- 23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

Note: In order for both doors to fit and function correctly, both pieces of Top Track and both pieces of Bottom Track must be mounted straight and even to each other.

Step 7: Install the left Bottom Door Track using one Bolt and Sleeve Set at each end of the track. Tighten snug but not tight until later in this step. Attach the right Bottom Door Track using the same Bolt and Sleeve Sets, installed at each end. Place a Straight-Edge spanning across the top edge of the Left Track onto the top edge of the Right Track to verify they are straight from one to the other. Adjust the middle ends of the track up or down as needed so the tracks are straight across to each other. Tighten the Open Wrenches (H13). Install the remaining Bolts and Sleeve Sets, and

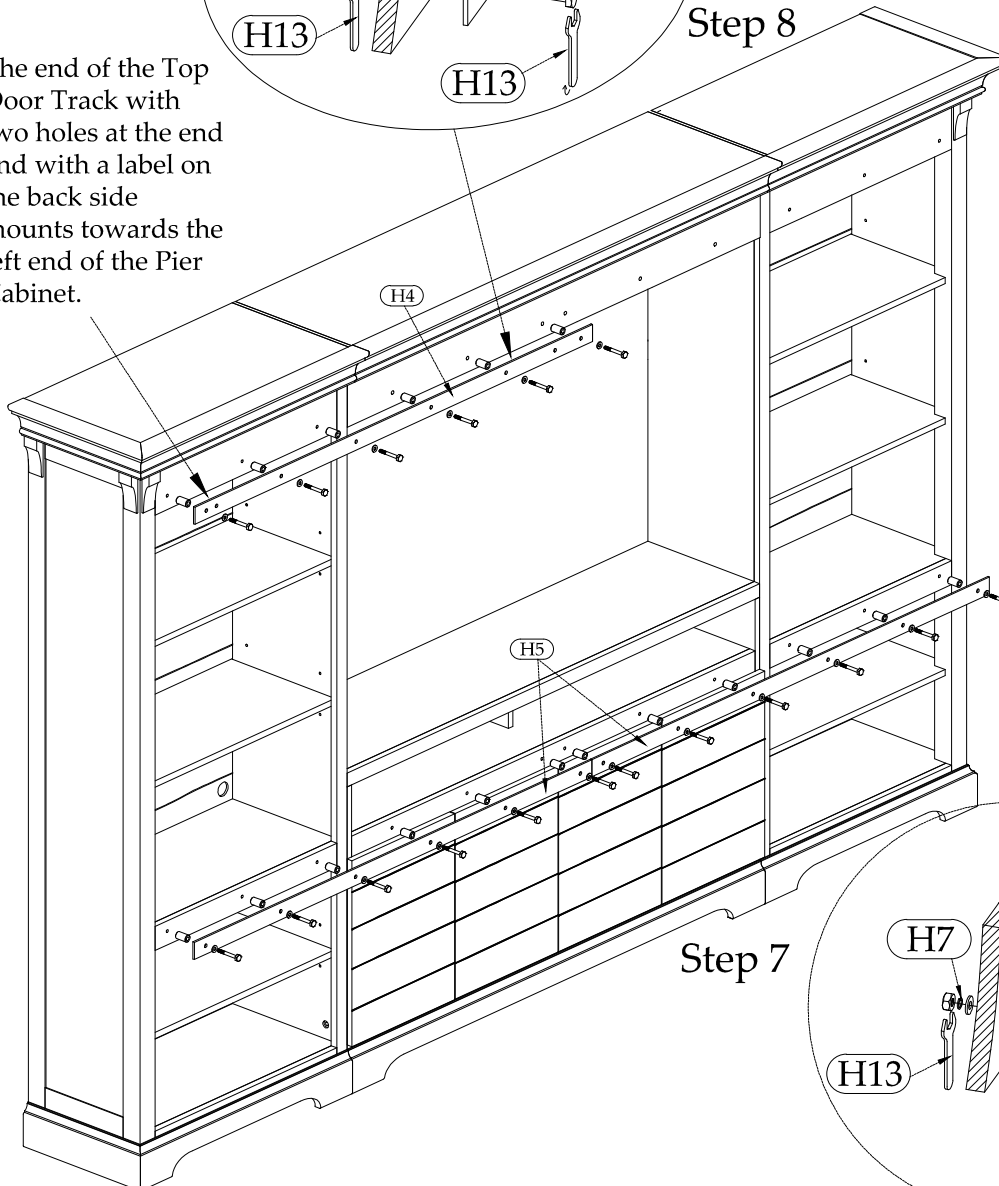


### Step 8

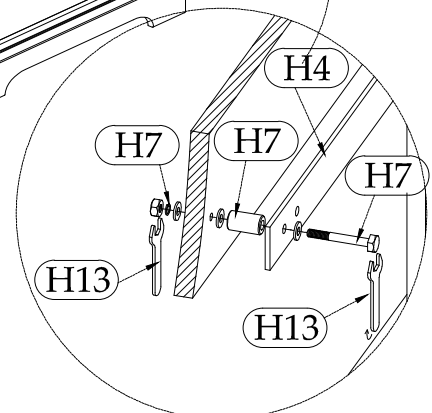
The end of the Top Door Track with two holes at the end and with a label on the back side mounts towards the left end of the Pier Cabinet.

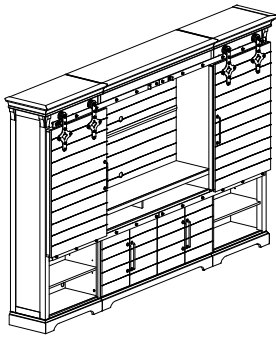
Step 8: Install only one piece of the Top Door Track (H4) at the top of the Left Pier Cabinet and onto the Bridge, using only the Bolts and Sleeve Sets at the ends of the track, as was performed in the preceding Step. Do not install any Door Stops at this time.

The second Top Door Track will be mounted after the Doors are installed.



### Step 7





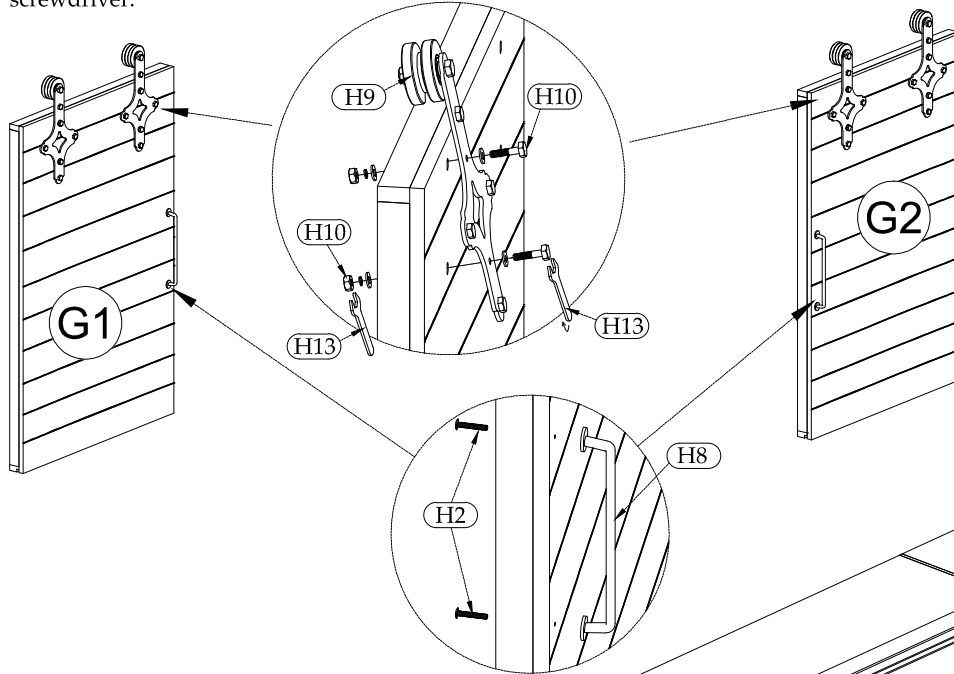
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- 23349 ENTERTAINMENT RIGHT PIER

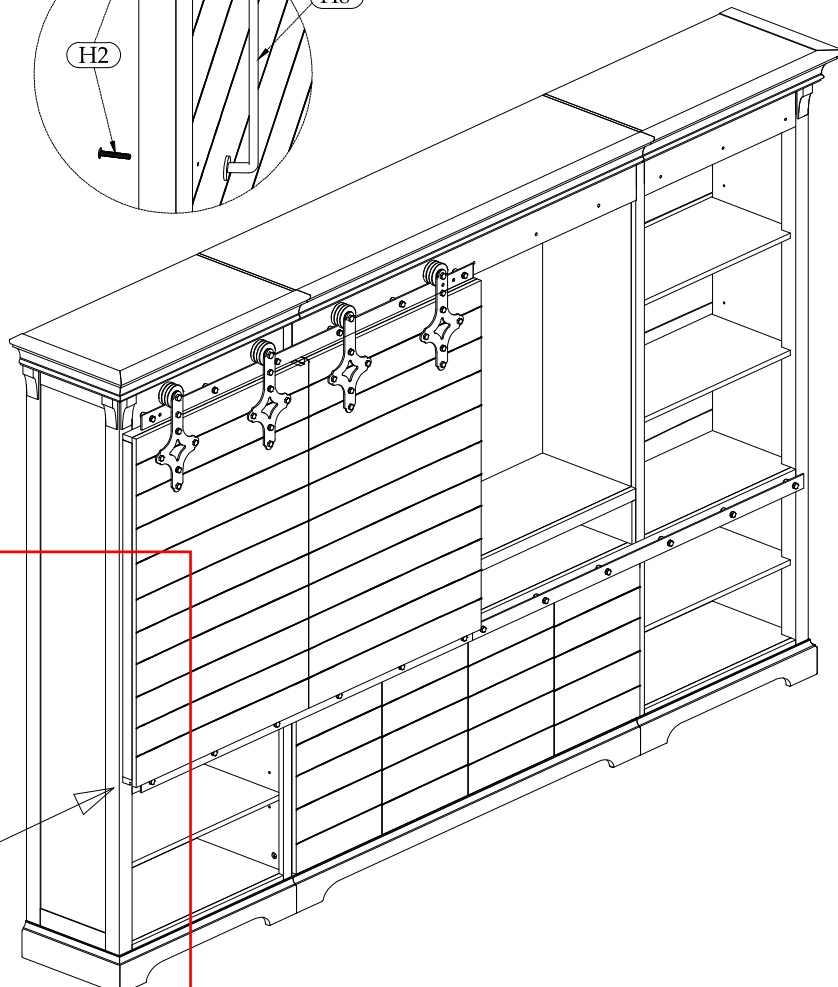
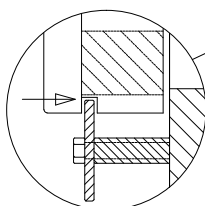
## COLLECTION: UNION CITY

Step 9: Attach the Door Roller Assemblies to both Upper Doors (G1 & G2) using the Hex Bolts, Washers and Nuts (H10) but do not fully tighten the Bolts because adjustments will be made after the doors are hung. Assemble the Door Bar Pulls (H8) to the outside of the Upper Doors and Lower Doors using the Hardware Screws (H2). Tighten with your screwdriver.

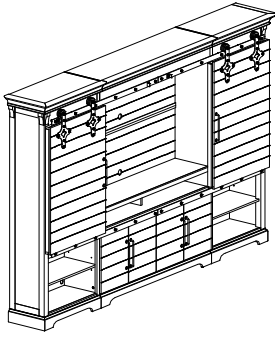


Step 10: Slide the Left Hand Door (G1) onto the Top Door Track and Bottom Door Track, sliding the door all the way to the left end until it stops. Slide the Right Hand Door (G2) onto the Top Door Track and Bottom Door Track and slide till it bumps the Left Hand Door.

Note: The Bottom Door Track must not be used to support the weight of the door. There must be an air-gap at the top edge of the bottom track in order for the doors to slide smoothly. Refer to Step 13 for proper final adjustment of the Doors and Door Rollers.







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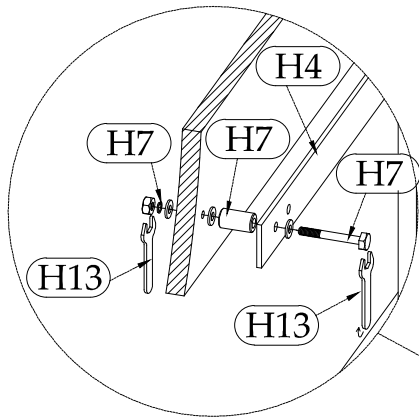
23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

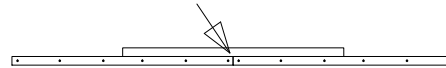
23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

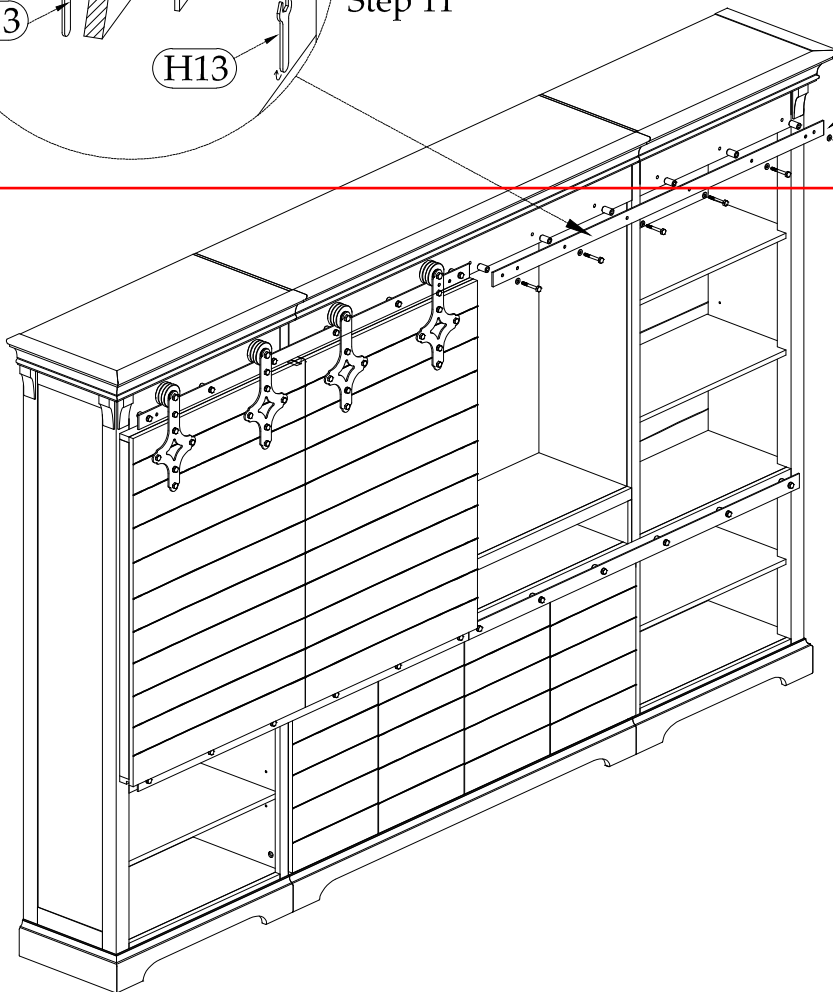
Step 11: Install the other Top Door Track onto the Right Hand Pier and across the Bridge as in Step 7. Slide the Right Door all the way to the right end of the track. Using the Straight-Edge placed on the top edge of both Top Door Tracks, align the Left and Right Top Door Tracks to each other as in Step 7 previously. Tighten the Bolts and Sleeve Sets installed at the ends of the track. Install all remaining Bolts and Sleeve Sets and tighten with the Open Wrenches.

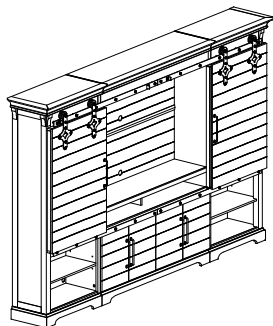


Step 11



The end of the Top Door Track with two holes at the end and with a label on the back side mounts towards the right end of the Pier Cabinet.





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23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

23349 ENTERTAINMENT RIGHT PIER

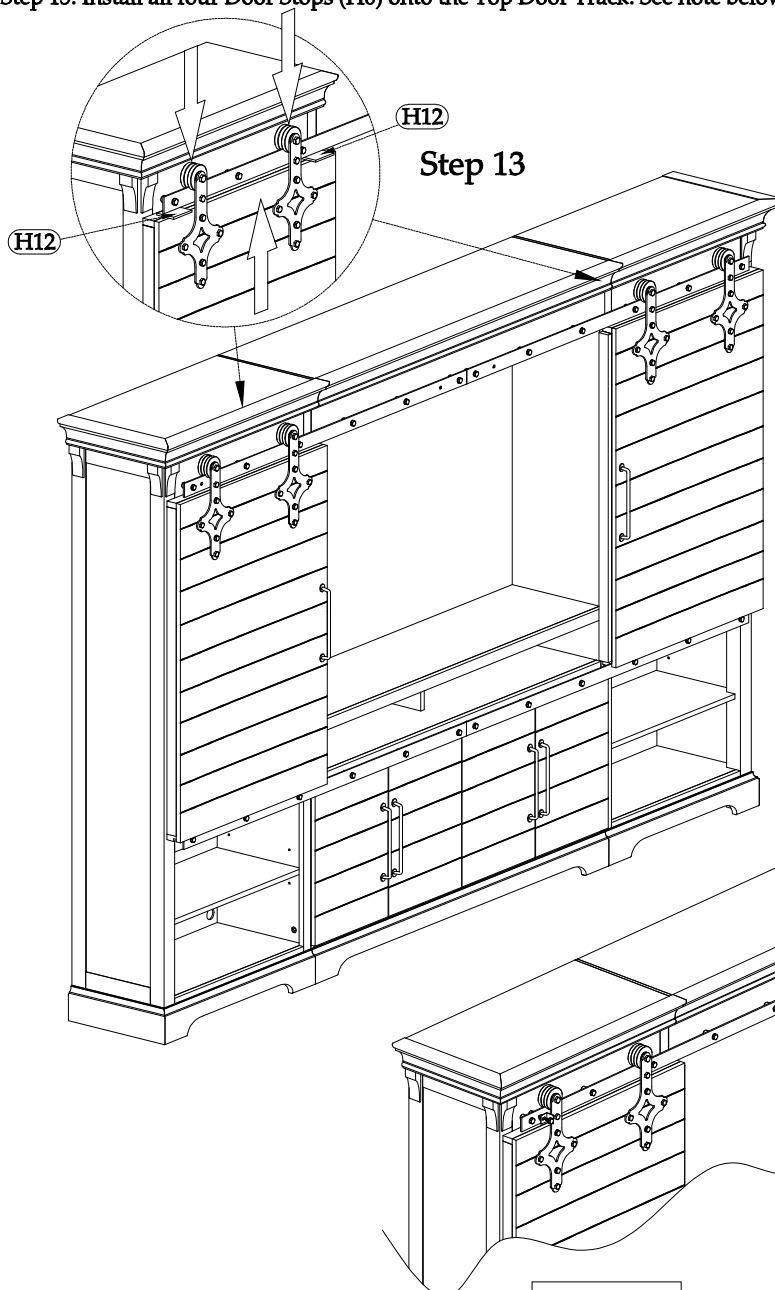
## COLLECTION: UNION CITY

**Step 12:** Slide the Doors apart.

**Step 13:** To set the Door tracking, place the two Door Spacers (H12) between the top edge of the Left Hand Door and bottom edge of the Top Door Track. Hold down on each Door Roller while also lifting the Door. Tighten the Bolts securing the Door Roller Assembly to the Door. Repeat for the Right Hand Door.

**Step 14:** Slide both Doors together to check for proper alignment and for gaps between the doors from the top to the bottom. If the Doors are not aligned correctly, loosen the bolts attaching one of the Rollers, making necessary adjustments and retighten the bolts.

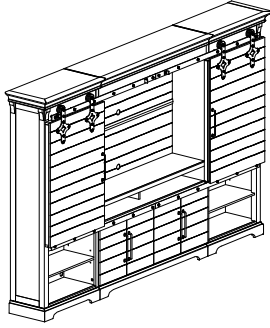
**Step 15:** Install all four Door Stops (H6) onto the Top Door Track. See note below.



**Note:**

The Door Stops (H6) are made with slotted mounting holes. Install the outside Door Stops where the outside edge of each Door overlaps the End Panel slightly. Install the two middle Door Stops where the Doors will barely touch each other in the middle of the unit.

**Step 15**



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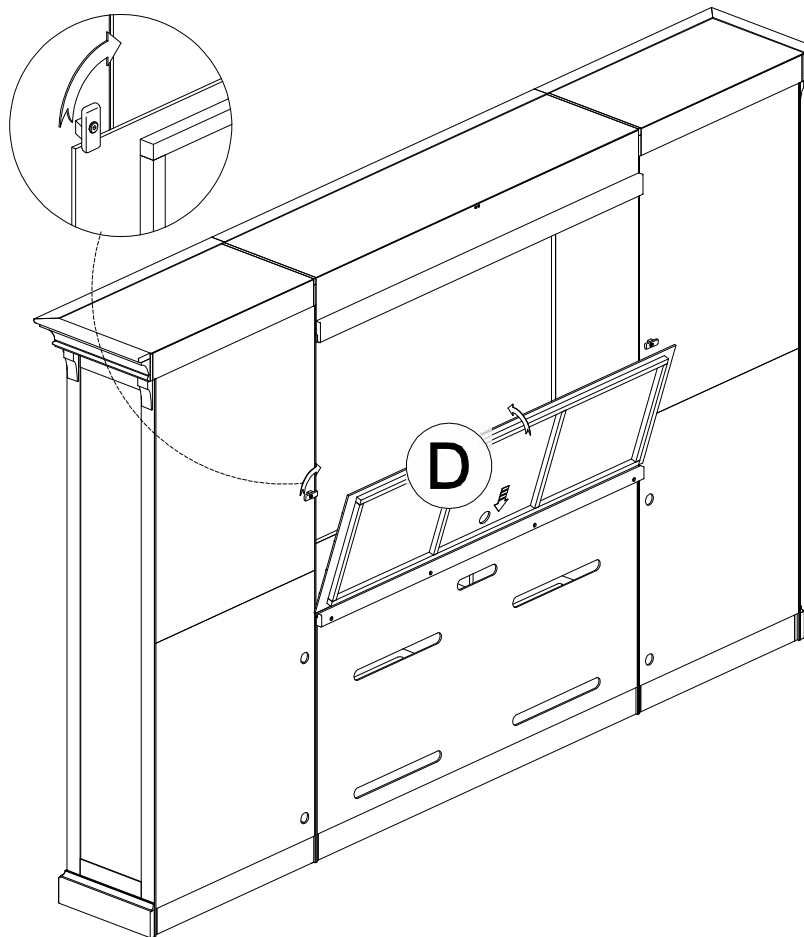
23343 ENT BRIDGE & BACK PANEL

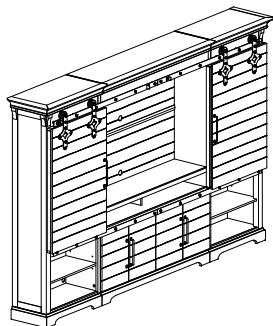
23348 ENTERTAINMENT LEFT PIER

23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

Step 16: Working from the front of the Entertainment Wall System, reach over the TV Console, lift and install one of the lower Back Panels (D) into the Top Back Rail (F) mounted on the back of the TV Console. Pivot the T-Wood Block at each end to be vertical over the top edge of the Back Panel.





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23343 ENT BRIDGE & BACK PANEL

23348 ENTERTAINMENT LEFT PIER

23349 ENTERTAINMENT RIGHT PIER

## COLLECTION: UNION CITY

**Step 17:** Place the Back Panel Rail (E) onto the top edge of the Lower Back Panel. Lift the upper Back Panel, placing the top edge into the rail mounted at the lower back edge of the Bridge, pull forward and then lower the bottom edge into the top groove of the Back Panel Rail.

